

Single Pack TL4G 220-240V 50/60Hz CSIR

Single pack code number: **195B4028**

| Position | Title | Code | Amount |
|----------|--|----------|--------|
| 1 | Compressor TL4G | 102G4452 | 1 |
| 2 | Starting relay | 117U6004 | 1 |
| 3 | Starting capacitor (60µF 220V, 6.3mm) | 117U5014 | 1 |
| 4 | Cord relief | 103N1010 | 1 |
| 5 | Cover | 103N2010 | 1 |
| 6 | Bolt joint for one compressor M6 ø16mm | 118-1917 | 1 |

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TL4G Universal Compressor R134a 220-240V 50/60Hz

General

| | |
|-----------------------|---------------|
| Code number | 102G4452 |
| Approvals | EN 60335-2-34 |
| Compressors on pallet | 125 |

Application

| Application | LBP/HBP | | | |
|--|---------|-----------|------------|--|
| Frequency | Hz | 50 | 60 | |
| Evaporating temperature | °C | -30 to 15 | -30 to -10 | |
| Voltage range | V | 187 - 254 | 198 - 254 | |
| Max. condensing temperature continuous (short) | °C | 60 (70) | 60 (70) | |
| Max. winding temperature continuous (short) | °C | 125 (135) | 125 (135) | |

Cooling requirements

| | | | | |
|--|----|-----|-----|----------------|
| Frequency | Hz | 50 | 60 | |
| Application | | LBP | MBP | HBP |
| 32°C | | S | S | F ₂ |
| 38°C | | S | S | F ₂ |
| 43°C | | S | S | F ₂ |
| Remarks on application: HBP at 198 - 254V 50Hz only. | | | | |

Motor

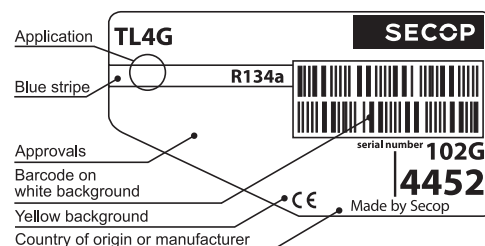
| | | | |
|---|-----------|------|------|
| Motor type | RSIR/CSIR | | |
| LRA (rated after 4 sec. UL984), HST LST | A | 5.1 | 4.3 |
| Cut in Current, HST LST | A | 5.1 | 8.6 |
| Resistance, main start winding (25°C) | Ω | 16.0 | 17.0 |

Design

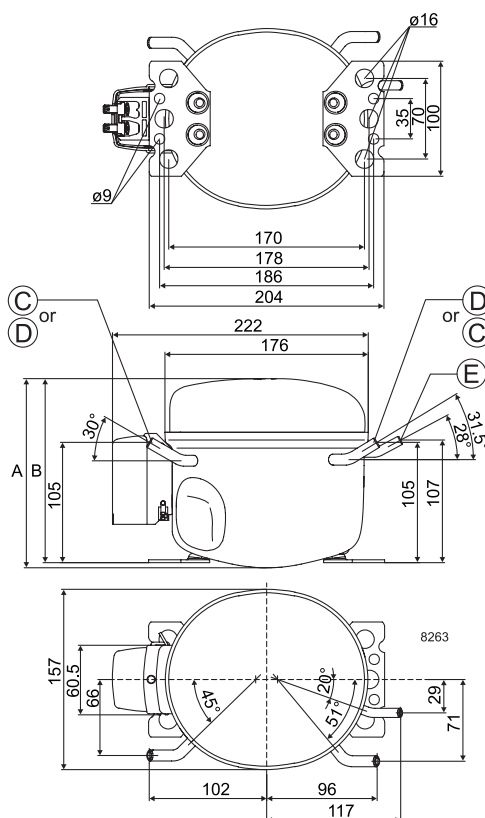
| | | |
|-------------------------------------|-----------------|-------------------|
| Displacement | cm ³ | 3.86 |
| Oil quantity (type) | cm ³ | 280 (polyolester) |
| Maximum refrigerant charge | g | 400 |
| Free gas volume in compressor | cm ³ | 1690 |
| Weight without electrical equipment | kg | 7.5 |

Dimensions

| | | | |
|----------------------|--------------------------|----|---------------------------|
| Height | mm | A | 173 |
| | | B | 169 |
| | | B1 | — |
| | | B2 | — |
| Suction connector | location/I.D. mm angle | C | 6.2 30° |
| | material comment | | Copper Rubber plug |
| Process connector | location/I.D. mm angle | D | 6.2 31.5° |
| | material comment | | Copper Rubber plug |
| Discharge connector | location/I.D. mm angle | E | 5.0 28° |
| | material comment | | Copper Rubber plug |
| Oil cooler connector | location/I.D. mm angle | F | — |
| | material comment | | — |
| Connector tolerance | I.D. mm | | ±0.09, on 5.0 +0.12/+0.20 |
| Remarks: | | | |



- S = Static cooling normally sufficient
- O = Oil cooling
- F₁ = Fan cooling 1.5 m/s (compressor compartment temperature equal to ambient temperature)
- F₂ = Fan cooling 3.0 m/s necessary
- SG = Suction gas cooling normally sufficient
- = not applicable in this area



EN 12900 Household (CECOMAF)

220V, 50Hz, static cooling

| Evap. temp. in °C | -45 | -40 | -35 | -30 | -25 | -23.3 | -20 | -15 | -10 | -6.7 | -5 | 0 | 5 | 7.2 | 10 | 15 | 20 |
|--------------------|-----|-----|-----|------|------|-------|------|------|------|------|------|------|------|------|------|------|----|
| Capacity in W | | | | 40.8 | 58.3 | 65.3 | 80.3 | 107 | 140 | 165 | 180 | 226 | 280 | 306 | 342 | 413 | |
| Power cons. in W | | | | 71.7 | 82.7 | 86.6 | 94.2 | 106 | 118 | 126 | 130 | 142 | 154 | 159 | 165 | 176 | |
| Current cons. in A | | | | 0.82 | 0.84 | 0.85 | 0.87 | 0.90 | 0.93 | 0.95 | 0.96 | 1.00 | 1.04 | 1.05 | 1.08 | 1.12 | |
| COP in W/W | | | | 0.57 | 0.70 | 0.75 | 0.85 | 1.01 | 1.19 | 1.31 | 1.38 | 1.59 | 1.82 | 1.93 | 2.07 | 2.34 | |

EN 12900 Household (CECOMAF)

220V, 60Hz, static cooling

| Evap. temp. in °C | -45 | -40 | -35 | -30 | -25 | -23.3 | -20 | -15 | -10 | -6.7 | -5 | 0 | 5 | 7.2 | 10 | 15 | 20 |
|--------------------|-----|-----|-----|------|------|-------|------|------|------|------|----|---|---|-----|----|----|----|
| Capacity in W | | | | 48.4 | 69.5 | 77.8 | 95.7 | 127 | 166 | | | | | | | | |
| Power cons. in W | | | | 74.2 | 86.8 | 91.6 | 101 | 117 | 135 | | | | | | | | |
| Current cons. in A | | | | 0.70 | 0.74 | 0.76 | 0.79 | 0.84 | 0.90 | | | | | | | | |
| COP in W/W | | | | 0.65 | 0.80 | 0.85 | 0.94 | 1.09 | 1.23 | | | | | | | | |

ASHRAE LBP

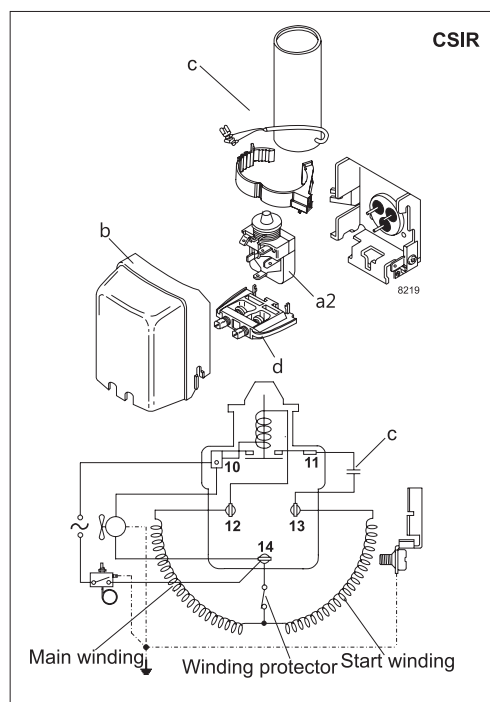
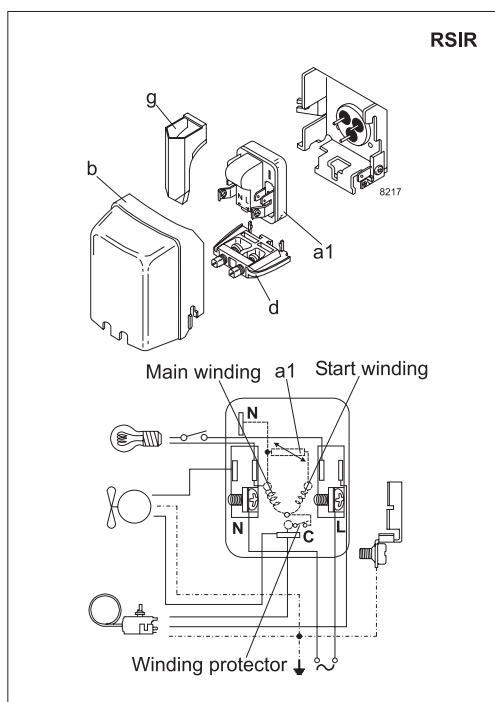
220V, 50Hz, static cooling

| Evap. temp. in °C | -45 | -40 | -35 | -30 | -25 | -23.3 | -20 | -15 | -10 | -6.7 | -5 | 0 | 5 | 7.2 | 10 | 15 | 20 |
|--------------------|-----|-----|-----|------|------|-------|------|------|------|------|------|------|------|------|------|------|----|
| Capacity in W | | | | 50.3 | 71.9 | 80.5 | 99.2 | 133 | 173 | 205 | 222 | 280 | 347 | 380 | 425 | 515 | |
| Power cons. in W | | | | 71.7 | 82.7 | 86.6 | 94.2 | 106 | 118 | 126 | 130 | 142 | 154 | 159 | 165 | 176 | |
| Current cons. in A | | | | 0.82 | 0.84 | 0.85 | 0.87 | 0.90 | 0.93 | 0.95 | 0.96 | 1.00 | 1.04 | 1.05 | 1.08 | 1.12 | |
| COP in W/W | | | | 0.70 | 0.87 | 0.93 | 1.05 | 1.25 | 1.47 | 1.63 | 1.71 | 1.97 | 2.26 | 2.39 | 2.57 | 2.92 | |

ASHRAE LBP

220V, 60Hz, static cooling

| Evap. temp. in °C | -45 | -40 | -35 | -30 | -25 | -23.3 | -20 | -15 | -10 | -6.7 | -5 | 0 | 5 | 7.2 | 10 | 15 | 20 |
|--------------------|-----|-----|-----|------|------|-------|------|------|------|------|----|---|---|-----|----|----|----|
| Capacity in W | | | | 59.6 | 85.8 | 96.0 | 118 | 157 | 205 | | | | | | | | |
| Power cons. in W | | | | 74.2 | 86.8 | 91.6 | 101 | 117 | 135 | | | | | | | | |
| Current cons. in A | | | | 0.70 | 0.74 | 0.76 | 0.79 | 0.84 | 0.90 | | | | | | | | |
| COP in W/W | | | | 0.80 | 0.99 | 1.05 | 1.17 | 1.34 | 1.52 | | | | | | | | |



| Accessories for | TL4G | Figure | Code number |
|---------------------------|-------------------------|--------|-------------|
| PTC starting device | 6.3 mm spade connectors | a1 | 103N0011 |
| | 4.8 mm spade connectors | | 103N0018 |
| Starting relay | 6.3 mm spade connectors | a2 | 117U6004 |
| Start. capacitor 60 µF | 6.3 mm spade connectors | c | 117U5014 |
| Cover | | b | 103N2010 |
| Cord relief | | d | 103N1010 |
| Protection screen for PTC | | g | 103N0476 |

| Test conditions | EN 12900/CECOMAF | ASHRAE LBP |
|-------------------------|------------------|------------|
| Condensing temperature | 55°C | 55°C |
| Ambient temperature | 32°C | 32°C |
| Suction gas temperature | 32°C | 32°C |
| Liquid temperature | 55°C | 32°C |

| Mounting accessories | Code number | |
|--------------------------|-------------|----------|
| Bolt joint for one comp. | Ø: 16 mm | 118-1917 |
| Bolt joint in quantities | Ø: 16 mm | 118-1918 |
| Snap-on in quantities | Ø: 16 mm | 118-1919 |

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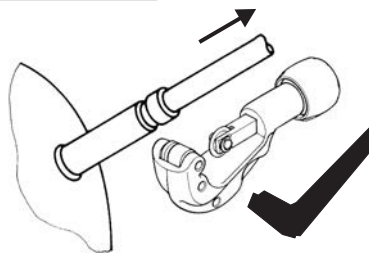
TL Compressors

SECOP



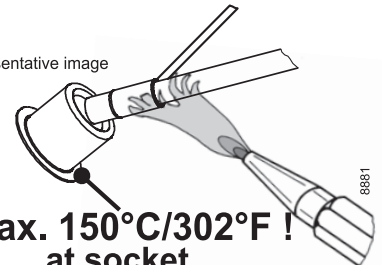


Service/Repair – R600a, R290



Brazing on Suction Connectors (Direct Intake)

representative image



**! max. 150°C/302°F !
at socket**
brazing solder: phosphor (LP7) or silver

Refer to Product Bulletin:
**Brazing on Suction Connectors
(Compressors with Direct Suction Intake)**

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