

## Single Pack TL4F 220-240V 50Hz CSIR

Single pack code number: **195B4448**

Position	Title	Code	Amount
1	Compressor TL4F	102G4400	1
2	Starting relay	117U6009	1
3	Starting capacitor (60 $\mu$ F 220V, 6.3mm)	117U5014	1
4	Cord relief	103N1010	1
5	Cover	103N2010	1
6	Bolt joint for one compressor   M6   $\varnothing$ 16mm	118-1917	1

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## TL4F Standard Compressor R134a 220-240V 50Hz

### General

Code number	102G4400
Approvals	EN 60335-2-34 w. Annex AA, CCC
Compressors on pallet	125

### Application

Application	LBP		
Frequency	Hz	50	60
Evaporating temperature	°C	-35 to -10	-
Voltage range	V	198 - 254	-
Max. condensing temperature continuous (short)	°C	60 (70)	-
Max. winding temperature continuous (short)	°C	125 (135)	-

### Cooling requirements

Frequency	Hz	50			60		
Application		LBP	MBP	HBP	LBP	MBP	HBP
32°C		S	-	-	-	-	-
38°C		S	-	-	-	-	-
43°C		-	-	-	-	-	-
Remarks on application:							

### Motor

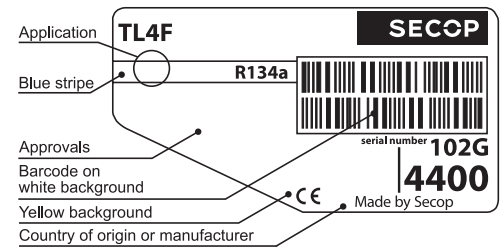
Motor type	RSIR/CSIR		
LRA (rated after 4 sec. UL984), HST   LST	A	4.8	3.2
Cut in Current, HST   LST	A	4.8	7.5
Resistance, main   start winding (25°C)	Ω	25.7	16.3

### Design

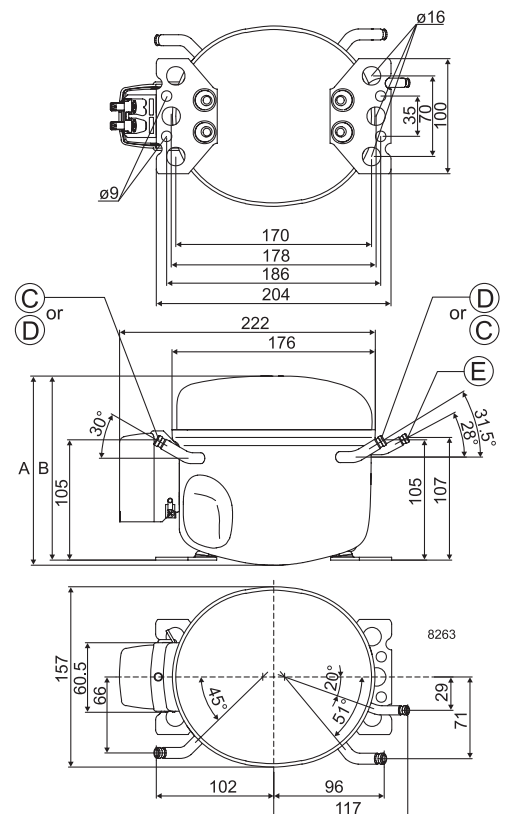
Displacement	cm <sup>3</sup>	3.86
Oil quantity (type)	cm <sup>3</sup>	180 (polyolester)
Maximum refrigerant charge	g	400
Free gas volume in compressor	cm <sup>3</sup>	1600
Weight without electrical equipment	kg	6.7

### Dimensions

Height	mm	A	163
		B	159
		B1	-
		B2	-
Suction connector	location/I.D. mm   angle	C	6.2   30°
	material   comment		Cu-plated steel   Al cap
Process connector	location/I.D. mm   angle	D	6.2   31.5°
	material   comment		Cu-plated steel   Al cap
Discharge connector	location/I.D. mm   angle	E	5.0   28°
	material   comment		Cu-plated steel   Al cap
Oil cooler connector	location/I.D. mm   angle	F	-
	material   comment		-
Connector tolerance	I.D. mm		±0.09, on 5.0 +0.12/+0.20
Remarks:			



- S = Static cooling normally sufficient
- O = Oil cooling
- F<sub>1</sub> = Fan cooling 1.5 m/s  
(compressor compartment temperature equal to ambient temperature)
- F<sub>2</sub> = Fan cooling 3.0 m/s necessary
- SG = Suction gas cooling normally sufficient
- = not applicable in this area



**EN 12900 Household (CECOMAF)** 220V, 50Hz, static cooling, PTC consumption incl.

Evap. temp in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W			31	44	61	67	81	107	137								
Power cons. in W			60	70	81	85	93	107	122								
Current cons. in A			0.51	0.53	0.55	0.56	0.58	0.63	0.69								
COP in W/W			0.52	0.63	0.75	0.79	0.88	1.00	1.12								

**ASHRAE LBP** 220V, 50Hz, static cooling, PTC consumption incl.

Evap. temp in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W			38	54	75	83	100	131	170								
Power cons. in W			60	70	81	85	93	107	122								
Current cons. in A			0.51	0.53	0.55	0.56	0.58	0.63	0.69								
COP in W/W			0.64	0.77	0.92	0.98	1.08	1.24	1.38								



Accessories for	TL4F	Figure	Code number
PTC starting device	6.3 mm spade connectors	a1	103N0011
	4.8 mm spade connectors		103N0018
Starting relay	6.3 mm spade connectors	a2	117U6009
Start capacitor 60 µF	6.3 mm spade connectors	c	117U5014
Cover		b	103N2010
Cord relief		d	103N1010
Protection screen for PTC		g	103N0476

Test conditions	EN 12900/ CECOMAF	ASHRAE
Condensing temperature	55°C	55°C
Ambient temperature	32°C	32°C
Suction gas temperature	32°C	32°C
Liquid temperature	no subcooling	32°C

Mounting accessories	Code number	
Bolt joint for one comp.	Ø: 16 mm	118-1917
Bolt joint in quantities	Ø: 16 mm	118-1918
Snap-on in quantities	Ø: 16 mm	118-1919

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# TL Compressors





## Service/Repair – R600a, R290



8545

## Brazing on Suction Connectors (Direct Intake)

representative image



**! max. 150°C/302°F !  
at socket**  
brazing solder: phosphor (LP7) or silver

Refer to Product Bulletin:  
**Brazing on Suction Connectors  
(Compressors with Direct Suction Intake)**

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