

## Single Pack NLE11MNT 208-230V 60Hz CSIR

Single pack code number: **195B4572**

Position	Title	Code	Amount
1	Compressor NLE11MNT	105H6199	1
2	Starting relay	117U7050	1
3	Starting capacitor (60 $\mu$ F 220V, 6.3mm)	117U5014	1
4	Cord relief	103N1010	1
5	Cover	103N2011	1
6	Bolt joint for one compressor   M6   $\varnothing$ 16mm	118-1917	1

Secop GmbH • Lise-Meitner-Straße 29 • 24941 Flensburg, Germany • Tel: +49 461 4941 0 • [www.secop.com](http://www.secop.com)

Secop accepts no responsibility for possible errors in catalogs, brochures, and other printed material. Secop reserves the right to alter its products without notice. This also applies to products already on order provided that such alterations can be made without subsequent changes being necessary to specifications already agreed. All trademarks in this material are the property of the respective companies. Secop and the Secop logotype are trademarks of Secop GmbH. All rights reserved.

## Model

Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz 1~</b>	Sales code:	<b>105H6199</b>
-------------	-----------------	-------------------------	-------------	-----------------

## Compressor design

Oil type	Polyolester	Refrigerant(s)	<b>R290</b>
Oil viscosity	32cST	Displacement	11,15cm <sup>3</sup> / 0,68cu.in
Oil quantity	298cm <sup>3</sup> / 10,1fl.oz	Compressors on pallet	80
Refr. charge - tech. limit	400g / 14,1oz		
Free gas volume comp.	2360cm <sup>3</sup> / 79,8fl.oz		
Weight	12,2kg / 26,9lbs		
Motor protection	1# internal		
Winding resistance main	4,33Ω (at 25°C)		
Winding resistance aux	15,24Ω (at 25°C)		
Max. winding temp.	125°C / 257°F		
Max. discharge temp.	130°C / 266°F		



## General - Configurations with NLE11MNT

	<b>Conf. 1</b>	<b>Conf. 2</b>	<b>Conf. 3</b>	<b>Conf. 4</b>	<b>Conf. 5</b>
Motorconfiguration	CSIR	CSIR	RSCR	RSIR	RSIR
Power supply (nominal)	208-230V/60Hz	208-230V/60Hz	208-230V/60Hz	208-230V/60Hz	208-230V/60Hz
Number of phases	1	1	1	1	1
Voltage range	187-253V	187-242V	187-253V	187-253V	187-242V
Approvals	UL, CB	UL, CB	UL, CB	UL, CB	UL, CB
Starting torque	HST	HST	LST	LST	LST
Note	- / -				

## Applications with NLE11MNT

	<b>Conf. 1</b>	<b>Conf. 2</b>	<b>Conf. 3</b>	<b>Conf. 4</b>	<b>Conf. 5</b>
Refrigerant	R290	R290	R290	R290	R290
Application	MBP	MBP	MBP	MBP	MBP
System cooling	fan 3m/s	fan 3m/s	fan 3m/s	fan 3m/s	fan 3m/s
Hot gas defrost	OK	OK	OK	OK	OK
Long interval pull down	OK	OK	OK	OK	OK

## Electrical data - Configurations with NLE11MNT

	<b>Conf. 1</b>	<b>Conf. 2</b>	<b>Conf. 3</b>	<b>Conf. 4</b>	<b>Conf. 5</b>
Starting device type	relay	relay	PTC	PTC	PTC
Run capacitor	-/-	-/-	4μF	-/-	-/-
Start capacitor	60μF	60μF	-/-	-/-	-/-
LRA (locked rotor amps / 4s)	18,17A	18,17A	17,49A	17,49A	17,49A
RLA (rated load amps / 1s)	3,4A	3,4A	2,83A	3,4A	3,4A
Cut in current	18,17A	18,17A	21,69A	21,69A	21,69A

## Model

Designation

**NLE11MNT**

208-230V/60Hz 1~

Sales code:

**105H6199**

## Compressor dimensions

Housing	A Height	203mm / 7,99in
	B Height	197mm / 7,76in
	C Length shell	205mm / 8,07in
	D Length w. cover	254mm / 10in
	E Width	166mm / 6,54in

Connectors		Suction	Discharge	Process
		X	Y	Z
Diameter	[mm]	øi 8,11-8,29	øi 6,41-6,59	øi 6,41-6,59
	(i:inside, o:outside) [in]	øi 0,32-0,33	øi 0,25-0,26	øi 0,25-0,26
Material		copper	copper	copper
Horizontal angle	±2°	0°	0°	0°
Vertical angle	±2°	15°	21°	155°
Position l/h/w	[mm]	132/69/57	94/102/81	-109/94/72
	[in]	5,2/2,7/2,2	3,7/4/3,2	-4,3/3,7/2,8
Straight tube l.	[mm]	12	12	12
	[in]	0,5	0,5	0,5



## Compressor fixation



### Bolt joint



### Snap-on



## Mounting accessories

	one comp.	multi pack
Bolt joint   M6   ø16mm	118-1917	118-1918
Bolt joint   ø1/4"   ø16mm	118-1946	
Bolt joint   ø1/4"   ø19mm	118-1949	
Snap-on   ø7,3   ø16mm	118-1947	118-1919

## Application notes

LRA value on compressor label and datasheet may differ due to different test conditions for UL approval.

Provision for PE Grounding is located at the PE Stamp on the compressor

### Model

Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz</b>	Conf. 1	Sales code:	<b>105H6199</b>
-------------	-----------------	----------------------	---------	-------------	-----------------

### Configuration

Motorconfiguration	CSIR	
Power supply (nominal)	208-230V/60Hz 1~	
Refrigerant	R290	
Application	MBP	
Voltage range	187-253V	
Starting torque	HST	
Approvals	UL	SA3693
	CB	

### Electrical accessories / wiring diagram



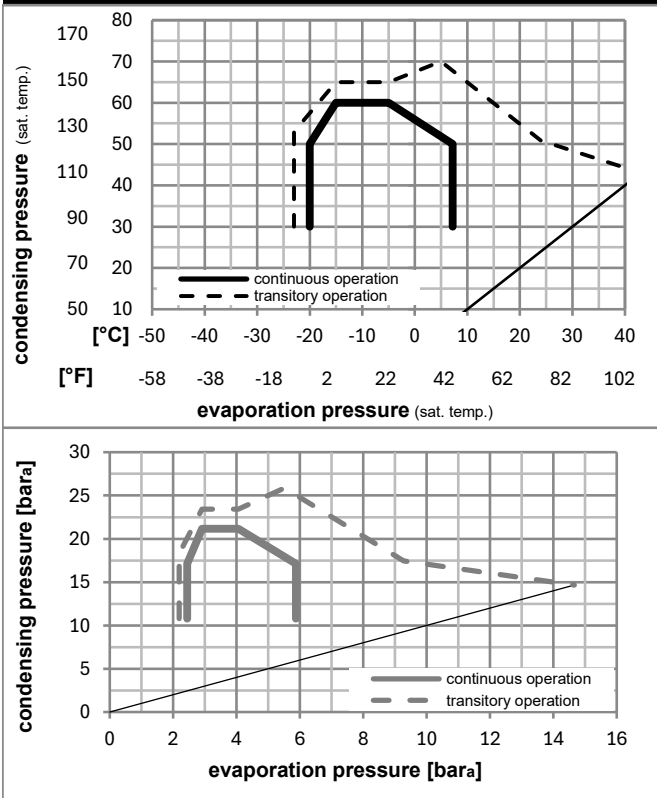
### Ambient/ machine room temperatures minimum /maximum

Ambient temperature range: 10 - 43°C / 50 - 110°F

Machine room temperature range: 10 - 48°C / 50 - 119°F

Compressor cooling: fan 3m/s

### Operation pressure range



### Components

a2	current relay	117U7050
c	start capacitor (60µF)	117U5014
b	plastic cover	103N2011
d	cord relief	103N1010

## Model

Designation **NLE11MNT** **208-230V/60Hz** Conf. 1 Sales code: **105H6199**

## Optimization + standard conditions

R290, 230V/60Hz, CSIR, fan 3m/s, UL, CB

		Evaporating pressure (saturation temperature)				Cooling capacity			COP	EER	Power consumption			
		Condensing pressure (saturation temperature)									Current consumption			
		Return gas temp.									Ref. mass flow			
		Liquid temp.												
	pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m	
[°C]	[°C]	[°C]	[°C]	[°C]							[W]	[A]	[kg/h]	
[°F]	[°F]	[°F]	[°F]	[°F]										
	-7	54	35	46	1177,6	4022	1013,4	2,02	6,89	1,74	583,8	3,29	13,43	ASHRAE MBP
	20	130	95	115										
	-10	55	32	55	942,4	3219	811,1	1,70	5,79	1,46	555,6	3,19	11,92	cecomaf MBP
	14	131	90	131										
	-10	45	20	45	1038,2	3546	893,5	2,03	6,93	1,75	511,8	3,03	12,75	EN12900 MBP
	14	113	68	113										
	-7	49	18	49	1102,4	3765	948,7	1,98	6,76	1,70	557,2	3,19	14,31	ARI540 MBP
	20	120	65	120										
	-10	45	32	45	1080,8	3691	930,2	2,11	7,21	1,82	511,8	3,03	12,36	opt
	14	113	90	113										
	-25	45	32	45	587,5	2006	505,6	1,52	5,21	1,31	385,3	2,57	6,63	opt
	-13	113	90	113										

## Performance tables

R290, 230V/60Hz, CSIR, fan 3m/s, UL, CB

	pe		Cooling capacity			COP	EER		P1	I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-20	-4	731,5	2498	629,5	1,70	5,82	1,47	429,3	2,73	8,28
cond. pressure	-15	5	895,1	3057	770,3	1,90	6,48	1,63	471,9	2,88	10,18
pc= 45/113	-9	15	1102,9	3767	949,2	2,14	7,30	1,84	516,0	3,04	12,63
return gas temp.	-7	20	1218,1	4160	1048,3	2,27	7,76	1,96	536,2	3,12	13,99
RGT= 32/90	-4	25	1341,2	4581	1154,3	2,42	8,26	2,08	554,8	3,18	15,47
liquid temp	0	32	1527,9	5218	1314,9	2,64	9,03	2,28	577,8	3,27	17,72
Tliq= 45/113	7,2	45	1922,4	6565	1654,4	3,16	10,78	2,72	608,8	3,38	22,59
[°C / °F]	-20	-4	637,6	2178	548,7	1,39	4,76	1,20	457,2	2,83	7,97
cond. pressure	-15	5	780,5	2666	671,7	1,54	5,25	1,32	507,4	3,01	9,81
pc= 55/131	-9	15	961,7	3284	827,6	1,71	5,86	1,48	560,8	3,20	12,17
return gas temp	-7	20	1062,1	3627	914,1	1,81	6,19	1,56	586,1	3,30	13,50
RGT= 32/90	-4	25	1169,6	3994	1006,6	1,92	6,55	1,65	610,1	3,38	14,93
liquid temp	0	32	1332,8	4552	1147,0	2,08	7,10	1,79	641,0	3,49	17,12
Tliq= 55/131	7,2	45	1678,8	5733	1444,8	2,44	8,33	2,10	688,2	3,66	21,87

### Model

Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz</b>	<b>Conf. 2</b>	Sales code:	<b>105H6199</b>
-------------	-----------------	----------------------	----------------	-------------	-----------------

### Configuration

Motorconfiguration	CSIR	
Power supply (nominal)	208-230V/60Hz 1~	
Refrigerant	R290	
Application	MBP	
Voltage range	187-242V	
Starting torque	HST	
Approvals	UL	SA3693
	CB	

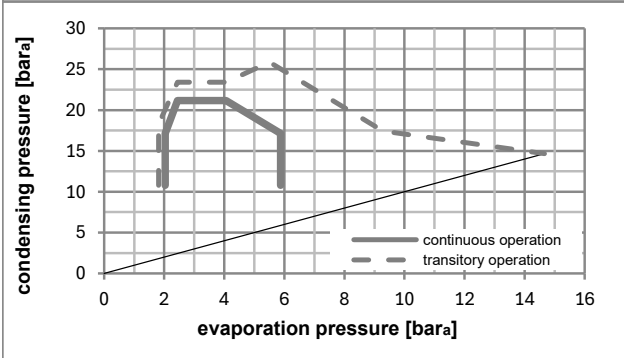
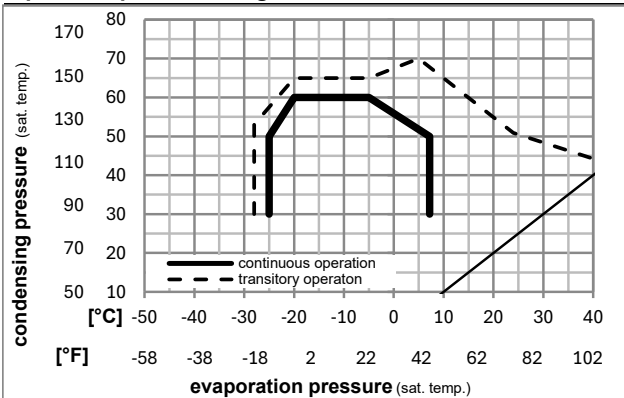
### Electrical accessories / wiring diagram



### Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	fan 3m/s

### Operation pressure range



### Components

a2	current relay	117U7050
c	start capacitor (60µF)	117U5014
b	plastic cover	103N2011
d	cord relief	103N1010

### Model

Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz</b>	<b>Conf. 2</b>	Sales code:	<b>105H6199</b>
-------------	-----------------	----------------------	----------------	-------------	-----------------

### Optimization + standard conditions

R290, 230V/60Hz, CSIR, fan 3m/s, UL, CB

		Evaporating pressure (saturation temperature)				Cooling capacity			COP	EER	Power consumption				
		Condensing pressure (saturation temperature)									Current consumption		Ref. mass flow		
		Return gas temp.									I		m		
		Liquid temp.													
		Cooling capacity													
		pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m	
		[°C]	[°C]	[°C]	[°C]							[W]	[A]	[kg/h]	
		[°F]	[°F]	[°F]	[°F]										
		-7	54	35	46	1177,6	4022	1013,4	2,02	6,89	1,74	583,8	3,29	13,43	ASHRAE MBP
		20	130	95	115										
		-10	55	32	55	942,4	3219	811,1	1,70	5,79	1,46	555,6	3,19	11,92	cecomaf MBP
		14	131	90	131										
		-10	45	20	45	1038,2	3546	893,5	2,03	6,93	1,75	511,8	3,03	12,75	EN12900 MBP
		14	113	68	113										
		-7	49	18	49	1102,4	3765	948,7	1,98	6,76	1,70	557,2	3,19	14,31	ARI540 MBP
		20	120	65	120										
		-10	45	32	45	1080,8	3691	930,2	2,11	7,21	1,82	511,8	3,03	12,36	opt
		14	113	90	113										
		-25	45	32	45	587,5	2006	505,6	1,52	5,21	1,31	385,3	2,57	6,63	opt
		-13	113	90	113										

### Performance tables

R290, 230V/60Hz, CSIR, fan 3m/s, UL, CB

	pe		Cooling capacity			COP	EER	P1			I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]	
[°C / °F]	-25	-13	587,5	2006	505,6	1,52	5,21	1,31	385,3	2,57	6,63	
cond. pressure	-23	-10	633,4	2163	545,2	1,58	5,41	1,36	400,0	2,63	7,15	
pc= 45/113	-15	5	895,1	3057	770,3	1,90	6,48	1,63	471,9	2,88	10,18	
return gas temp.	-9	15	1102,9	3767	949,2	2,14	7,30	1,84	516,0	3,04	12,63	
RGT= 32/90	-4	25	1341,2	4581	1154,3	2,42	8,26	2,08	554,8	3,18	15,47	
liquid temp	0	32	1527,9	5218	1314,9	2,64	9,03	2,28	577,8	3,27	17,72	
Tliq= 45/113	7,2	45	1922,4	6565	1654,4	3,16	10,78	2,72	608,8	3,38	22,59	
[°C / °F]	-25	-13	511,3	1746	440,1	1,26	4,29	1,08	406,6	2,65	6,37	
cond. pressure	-23	-10	551,7	1884	474,8	1,30	4,45	1,12	423,4	2,71	6,88	
pc= 55/131	-15	5	780,5	2666	671,7	1,54	5,25	1,32	507,4	3,01	9,81	
return gas temp	-9	15	961,7	3284	827,6	1,71	5,86	1,48	560,8	3,20	12,17	
RGT= 32/90	-4	25	1169,6	3994	1006,6	1,92	6,55	1,65	610,1	3,38	14,93	
liquid temp	0	32	1332,8	4552	1147,0	2,08	7,10	1,79	641,0	3,49	17,12	
Tliq= 55/131	7,2	45	1678,8	5733	1444,8	2,44	8,33	2,10	688,2	3,66	21,87	

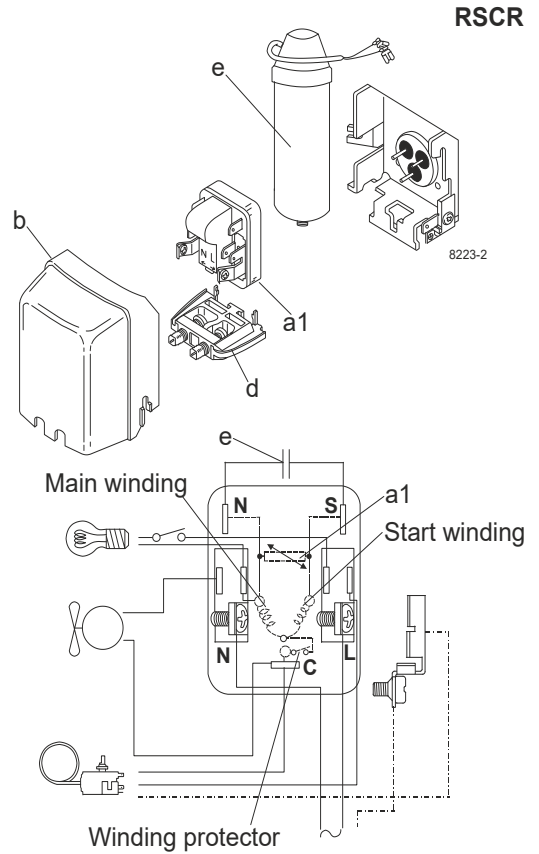
## Model

Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz</b>	<b>Conf. 3</b>	Sales code:	<b>105H6199</b>
-------------	-----------------	----------------------	----------------	-------------	-----------------

## Configuration

Motorconfiguration	RSCR	
Power supply (nominal)	208-230V/60Hz 1~	
Refrigerant	R290	
Application	MBP	
Voltage range	187-253V	
Starting torque	LST	
Approvals	UL	SA3693
	CB	

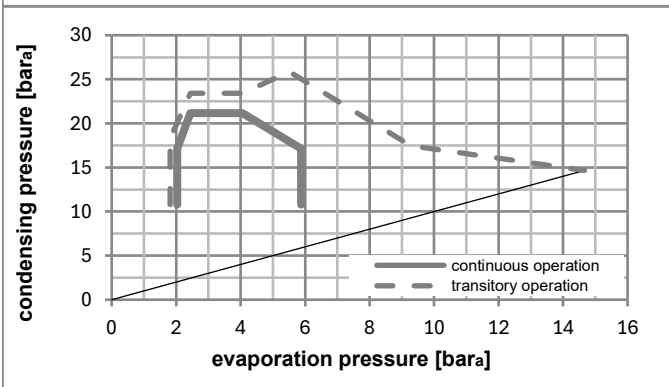
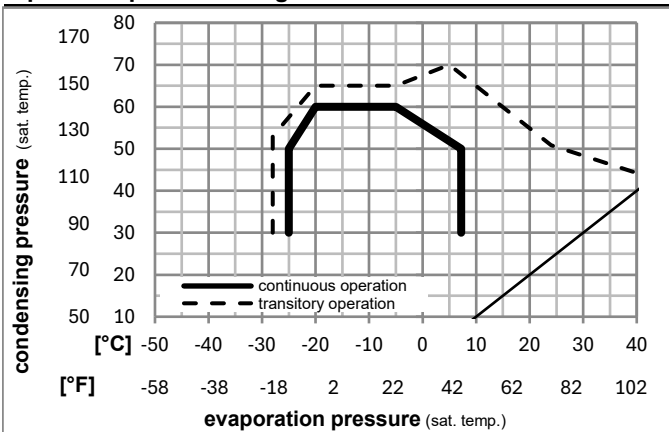
## Electrical accessories / wiring diagram



## Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	fan 3m/s

## Operation pressure range



## Components

a1	e-PTC starter (220V, 250hm, 4.8mm)	103N0050
e	run capacitor (4μF, 4.8mm)	117-7119
b	plastic cover	103N2011
d	cord relief	103N1010
	bracket for run capacitor	117-0300
	screw M4x8mm	117-0301





## Model

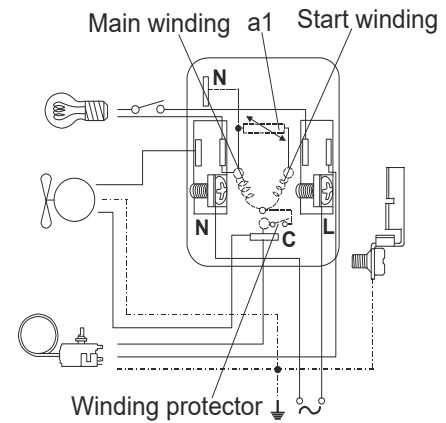
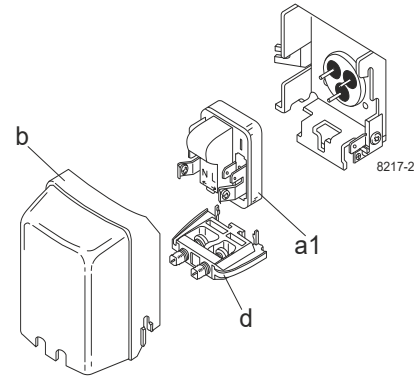
Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz</b>	<b>Conf. 4</b>	Sales code:	<b>105H6199</b>
-------------	-----------------	----------------------	----------------	-------------	-----------------

## Configuration

Motorconfiguration	RSIR	
Power supply (nominal)	208-230V/60Hz 1~	
Refrigerant	R290	
Application	MBP	
Voltage range	187-253V	
Starting torque	LST	
Approvals	UL	SA3693
	CB	

## Electrical accessories / wiring diagram

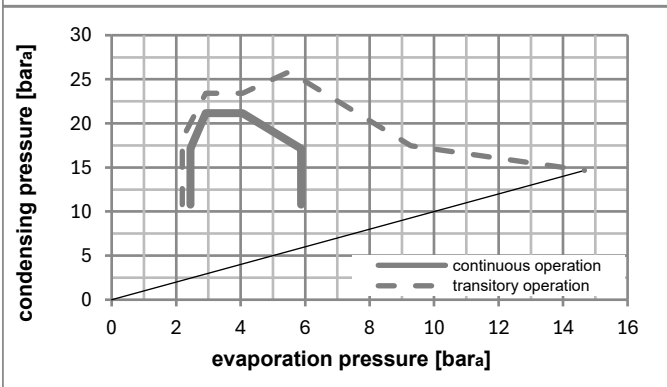
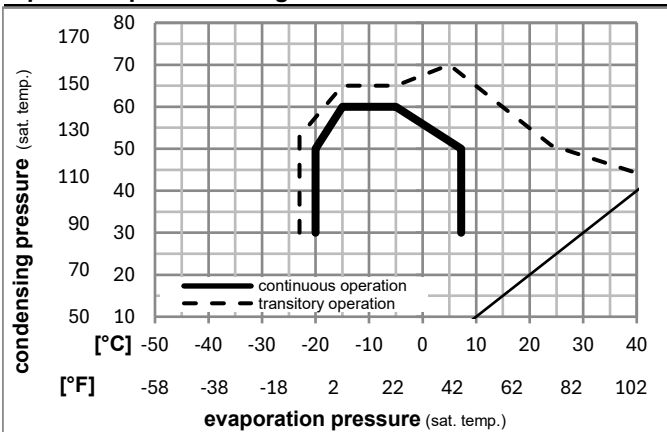
RSIR



## Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	fan 3m/s

## Operation pressure range



## Components

a1	e-PTC starter (220V, 250hm, 4.8mm)	103N0050
b	plastic cover	103N2011
d	cord relief	103N1010

## Model

Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz</b>	<b>Conf. 4</b>	Sales code:	<b>105H6199</b>
-------------	-----------------	----------------------	----------------	-------------	-----------------

## Optimization + standard conditions

R290, 230V/60Hz, RSIR, fan 3m/s, UL, CB

Evaporating pressure (saturation temperature)					Condensing pressure (saturation temperature)						Power consumption								
					Return gas temp.			Liquid temp.			Cooling capacity			COP	EER	P1	I	Ref. mass flow	
pe	pc	RGT	Tliq		[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]						
[°C]	-7	54	35	46	1177,6	4022	1013,4	2,02	6,89	1,74	583,8	3,29	13,43	<b>ASHRAE MBP</b>					
[°F]	20	130	95	115															
[°C]	-10	55	32	55	942,4	3219	811,1	1,70	5,79	1,46	555,6	3,19	11,92	<b>cecomaf MBP</b>					
[°F]	14	131	90	131															
[°C]	-10	45	20	45	1038,2	3546	893,5	2,03	6,93	1,75	511,8	3,03	12,75	<b>EN12900 MBP</b>					
[°F]	14	113	68	113															
[°C]	-7	49	18	49	1102,4	3765	948,7	1,98	6,76	1,70	557,2	3,19	14,31	<b>ARI540 MBP</b>					
[°F]	20	120	65	120															
[°C]	-10	45	32	45	1080,8	3691	930,2	2,11	7,21	1,82	511,8	3,03	12,36	<b>opt</b>					
[°F]	14	113	90	113															
[°C]	-25	45	32	45	587,5	2006	505,6	1,52	5,21	1,31	385,3	2,57	6,63	<b>opt</b>					
[°F]	-13	113	90	113															

## Performance tables

R290, 230V/60Hz, RSIR, fan 3m/s, UL, CB

	pe		Cooling capacity			COP	EER	P1			I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]	
[°C / °F]	-20	-4	731,5	2498	629,5	1,70	5,82	1,47	429,3	2,73	8,28	
cond. pressure	-15	5	895,1	3057	770,3	1,90	6,48	1,63	471,9	2,88	10,18	
pc= 45/113	-9	15	1102,9	3767	949,2	2,14	7,30	1,84	516,0	3,04	12,63	
return gas temp.	-7	20	1218,1	4160	1048,3	2,27	7,76	1,96	536,2	3,12	13,99	
RGT= 32/90	-4	25	1341,2	4581	1154,3	2,42	8,26	2,08	554,8	3,18	15,47	
liquid temp	0	32	1527,9	5218	1314,9	2,64	9,03	2,28	577,8	3,27	17,72	
Tliq= 45/113	7,2	45	1922,4	6565	1654,4	3,16	10,78	2,72	608,8	3,38	22,59	
[°C / °F]	-20	-4	637,6	2178	548,7	1,39	4,76	1,20	457,2	2,83	7,97	
cond. pressure	-15	5	780,5	2666	671,7	1,54	5,25	1,32	507,4	3,01	9,81	
pc= 55/131	-9	15	961,7	3284	827,6	1,71	5,86	1,48	560,8	3,20	12,17	
return gas temp	-7	20	1062,1	3627	914,1	1,81	6,19	1,56	586,1	3,30	13,50	
RGT= 32/90	-4	25	1169,6	3994	1006,6	1,92	6,55	1,65	610,1	3,38	14,93	
liquid temp	0	32	1332,8	4552	1147,0	2,08	7,10	1,79	641,0	3,49	17,12	
Tliq= 55/131	7,2	45	1678,8	5733	1444,8	2,44	8,33	2,10	688,2	3,66	21,87	

## Model

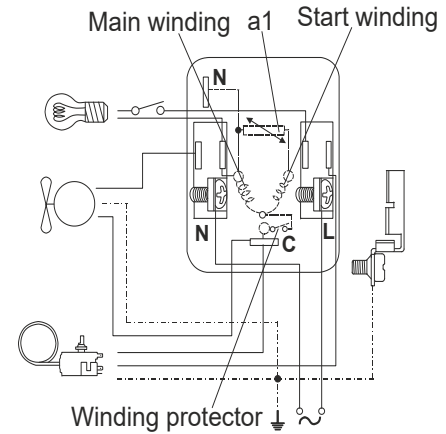
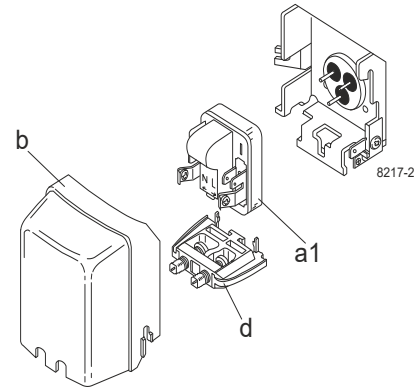
Designation	<b>NLE11MNT</b>	<b>208-230V/60Hz</b>	<b>Conf. 5</b>	Sales code:	<b>105H6199</b>
-------------	-----------------	----------------------	----------------	-------------	-----------------

## Configuration

Motorconfiguration	RSIR
Power supply (nominal)	208-230V/60Hz 1~
Refrigerant	R290
Application	MBP
Voltage range	187-242V
Starting torque	LST
Approvals	UL SA3693
	CB

## Electrical accessories / wiring diagram

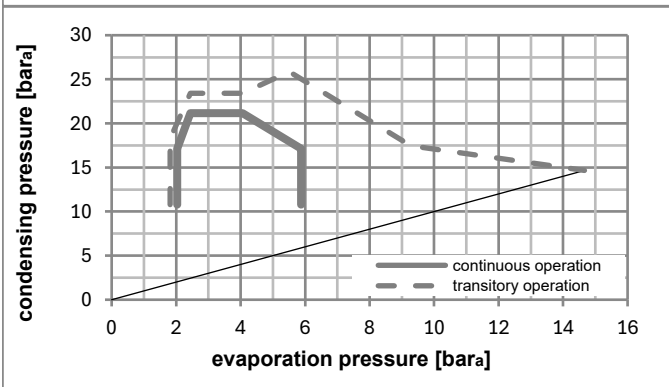
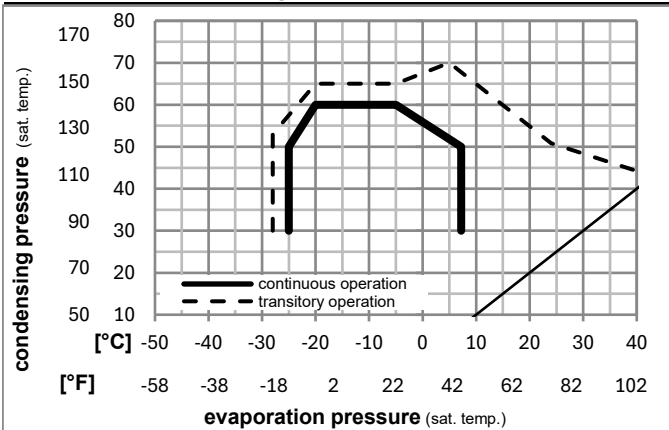
RSIR



## Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	fan 3m/s

## Operation pressure range



## Components

a1	e-PTC starter (220V, 250hm, 4.8mm)	103N0050
b	plastic cover	103N2011
d	cord relief	103N1010

## Model

Designation **NLE11MNT** **208-230V/60Hz** Conf. 5 Sales code: **105H6199**

## Optimization + standard conditions

R290, 230V/60Hz, RSIR, fan 3m/s, UL, CB

		Evaporating pressure (saturation temperature)				Cooling capacity			COP	EER	Power consumption				
		Condensing pressure (saturation temperature)									Current consumption		Ref. mass flow		
		Return gas temp.									I		m		
		Liquid temp.													
		Cooling capacity													
		pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m	
[°C]	[°F]	[°C]	[°F]	[°C]	[°C]							[W]	[A]	[kg/h]	
-7	20	54	130	35	46	1177,6	4022	1013,4	2,02	6,89	1,74	583,8	3,29	13,43	ASHRAE MBP
-10	14	55	131	32	55	942,4	3219	811,1	1,70	5,79	1,46	555,6	3,19	11,92	cecomaf MBP
-10	14	45	113	20	45	1038,2	3546	893,5	2,03	6,93	1,75	511,8	3,03	12,75	EN12900 MBP
-7	20	49	120	18	49	1102,4	3765	948,7	1,98	6,76	1,70	557,2	3,19	14,31	ARI540 MBP
-10	14	45	113	32	45	1080,8	3691	930,2	2,11	7,21	1,82	511,8	3,03	12,36	opt
-25	-13	45	113	32	45	587,5	2006	505,6	1,52	5,21	1,31	385,3	2,57	6,63	opt

## Performance tables

R290, 230V/60Hz, RSIR, fan 3m/s, UL, CB

	pe		Cooling capacity			COP	EER	P1			I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]	
[°C / °F]	-25	-13	587,5	2006	505,6	1,52	5,21	1,31	385,3	2,57	6,63	
cond. pressure	-23	-10	633,4	2163	545,2	1,58	5,41	1,36	400,0	2,63	7,15	
pc= 45/113	-15	5	895,1	3057	770,3	1,90	6,48	1,63	471,9	2,88	10,18	
return gas temp.	-9	15	1102,9	3767	949,2	2,14	7,30	1,84	516,0	3,04	12,63	
RGT= 32/90	-4	25	1341,2	4581	1154,3	2,42	8,26	2,08	554,8	3,18	15,47	
liquid temp	0	32	1527,9	5218	1314,9	2,64	9,03	2,28	577,8	3,27	17,72	
Tliq= 45/113	7,2	45	1922,4	6565	1654,4	3,16	10,78	2,72	608,8	3,38	22,59	
[°C / °F]	-25	-13	511,3	1746	440,1	1,26	4,29	1,08	406,6	2,65	6,37	
cond. pressure	-23	-10	551,7	1884	474,8	1,30	4,45	1,12	423,4	2,71	6,88	
pc= 55/131	-15	5	780,5	2666	671,7	1,54	5,25	1,32	507,4	3,01	9,81	
return gas temp	-9	15	961,7	3284	827,6	1,71	5,86	1,48	560,8	3,20	12,17	
RGT= 32/90	-4	25	1169,6	3994	1006,6	1,92	6,55	1,65	610,1	3,38	14,93	
liquid temp	0	32	1332,8	4552	1147,0	2,08	7,10	1,79	641,0	3,49	17,12	
Tliq= 55/131	7,2	45	1678,8	5733	1444,8	2,44	8,33	2,10	688,2	3,66	21,87	

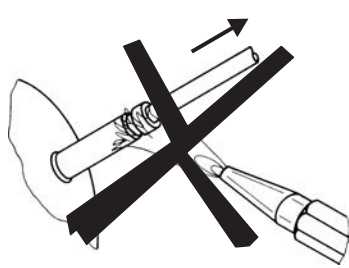


# NL Compressors





## Service/Repair – R600a, R290



8545

## Brazing on Suction Connectors (Direct Intake)

representative image



**! max. 150°C/302°F !  
at socket**  
brazing solder: phosphor (LP7) or silver

Refer to Product Bulletin:  
**Brazing on Suction Connectors  
(Compressors with Direct Suction Intake)**

Secop accepts no responsibility for possible errors in catalogs, brochures, and other printed material. Secop reserves the right to alter its products without notice. This also applies to products already on order provided that such alterations can be made without subsequential changes being necessary to specifications already agreed. All trademarks in this material are the property of the respective companies. Secop and the Secop logotype are trademarks of Secop GmbH. All rights reserved. [www.secop.com](http://www.secop.com)