

MB3CKV Direct Current Compressor R600a, Medical 12/24V DC



General

Code number (without electronic unit)	109M0860	Approvals
Electronic unit - Solar 1	101N2742, 40 pcs: 101N2743	UL / CB
Compressors on pallet	240	



Application

Application range		LBP/MBP
Voltage range	VDC	9.6 - 17 / 19 - 34

Cooling requirements

Application	LBP	MBP
32°C / 38°C / 43°C	S	S

MB3CKV 12/24V DC R600a Thermally Protected

Approvals and warning label

Absolute maximum ratings

Machine compartment temperature for compressor operation °C	-10 to 50
Max. compressor tilt angle for temporary operation	±30°
Operating pressure range	see diagram to the right

Any levels of stress exceeding the absolute maximum value of machine compartment temperature range or operating pressure range or tilt angle may damage the device. Prolonged exposure to stress above the recommended operating conditions may also affect the device's reliability.

Motor

Motor type		permanet magnet, brushless DC
Speed	rpm	variable speed
Resistance, each of the three windings (25°C)	Ω	3.1

Design

Displacement	cm ³	2.60
Oil quantity (type)	cm ³	53 (polyolester)
Maximum refrigerant charge	g	70
Free gas volume in compressor	cm ³	472
Weight - Compressor/Electronic unit	kg	1.37 / 0.14

Standard battery protection settings

Voltage	e (0.1 steps)	Default	Min. value	Max. value		
12V	± 0.3V DC, all values	Cut out level	VDC	10.4	9.6	17
24V	± 0.3V DC, all values	Cut out level	VDC	21.3	19	32
	Battery cut-in difference		VDC	1.3	0.5	10

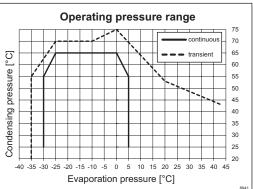
Dimensions

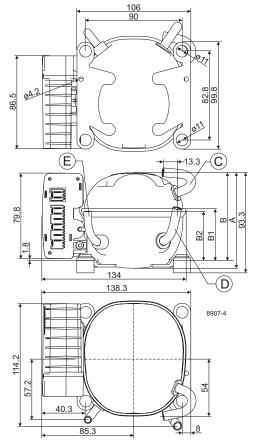
Height	mm	Α	89.0
		В	82.4
		B1	48.7
		B2	45.8
Suction connector	location/I.D. mm angle	С	6.2 5°
	material comment		Copper Rubber plug
Process connector	location/I.D. mm angle	D	6.2 77.9°
	material comment		Copper Rubber plug
Discharge connector	location/I.D. mm angle	Е	5.0 86.9°
	material comment	Cı	u-plated steel Rubber plug
Connector tolerance	I.D. mm	±	±0.09, on 5.0 +0.12/+0.20

Remarks

Please follow the brazing instructions on page 3 (Product Bulletin DES.N.101.M1).

S = Static cooling normally sufficient Note: In case fan cooling is used: condenser => fan => electronic => compressor





Capacity (EN 12900 Household/CECOMAF)					12V [watt			
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	16.8	23.3	25.9	31.3	40.9	52.2	65.4	80.5	97.7
3,000	23.8	32.6	35.9	43.0	55.4	70.0	87.0	106.8	
4,000	32.5	44.7	49.2	58.9	75.8	95.7	119.1	146.4	
4,500	36.0	50.2	55.3	65.5	82.8	103.2	127.9		

Capacity (ASHRAE LBP)							12V DC, static cooling			
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	
2,300	20.6	28.5	31.6	38.3	50.0	63.8	79.9	98.4	119.4	
3,000	29.3	39.9	43.9	52.6	67.6	85.4	106.2	130.4		
4,000	39.8	54.6	60.2	72.0	92.6	116.9	145.5	178.9		
4,500	44.6	62.0	68.1	80.6	101.6	126.5	156.4			

Power cor	Power consumption							12V DC, static cooling			
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5		
2,300	16.8	20.2	21.4	24.0	28.2	32.5	36.8	41.1	45.1		
3,000	21.9	26.6	28.2	31.3	36.1	40.9	45.6	50.2			
4,000	30.1	36.9	39.3	43.8	50.6	57.4	64.3	71.2			
4,500	34.4	41.8	44.3	49.0	56.0	62.9	69.7				

Current consumption (for 24V applications the following must be halfed)									Α
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	1.40	1.68	1.79	2.00	2.35	2.71	3.07	3.42	3.76
3,000	1.82	2.22	2.35	2.61	3.01	3.41	3.80	4.19	
4,000	2.51	3.08	3.27	3.65	4.22	4.79	5.36	5.93	
4,500	2.87	3.49	3.69	4.09	4.67	5.24	5.80		

COP (EN	COP (EN 12900 Household/CECOMAF)					12V DC, static cooling			W/W
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	1.00	1.16	1.21	1.30	1.45	1.61	1.78	1.96	2.17
3,000	1.09	1.23	1.27	1.37	1.53	1.71	1.91	2.13	
4,000	1.08	1.21	1.25	1.35	1.50	1.67	1.85	2.06	
4,500	1.05	1.20	1.25	1.34	1.48	1.64	1.84		

COP (ASF	IRAE LE	3P)				12V [DC, statio	c cooling	W/W
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	1.24	1.42	1.48	1.60	1.79	1.98	2.18	2.41	2.67
3,000	1.33	1.50	1.56	1.68	1.88	2.10	2.34	2.61	
4,000	1.32	1.48	1.53	1.65	1.83	2.04	2.27	2.53	
4,500	1.30	1.48	1.54	1.64	1.82	2.02	2.25		

Operatio	nal errors (TOOL4COOL® or LED flashes)					
Error code or LED	Error type					
flashes	Can be read out in the software TOOL4COOL®					
7	Communication error					
	(Communication of master controller stopped for 15 minutes (default))					
6	Thermostat failure					
	(If a NTC thermistor is short-circuit or has no connection, the electronic unit will enter manual mode).					
5	Thermal cut-out of electronic unit					
	(PCB or machine compartment temperature exceeds minimum or maximum limits).					
4	Minimum motor speed error					
	(If the refrigeration system is too heavily loaded, the motor cannot maintain min. speed at approximately 2,150 rpm).					
3	Motor start error					
	(The rotor is blocked or the differential pressure in the refrigeration system is too high (>5 bar)).					
2	Fan over-current cut-out					
	(The fan is overloading the electronic unit).					
1	Battery protection cut-out					
	(The voltage is outside the cut-out setting).					

Wire Dimensions DC

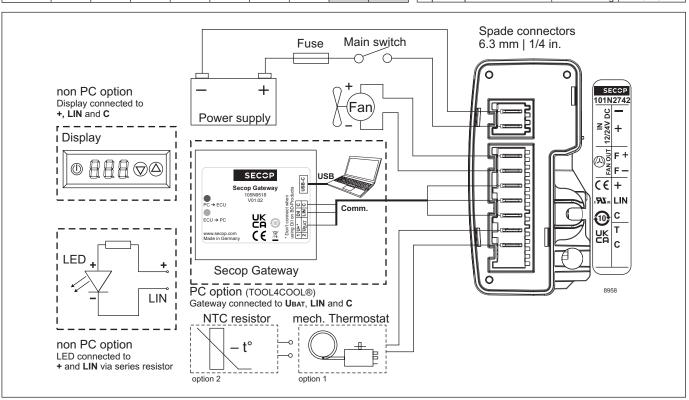
Size Cross AWG section		Max. length* Max. len 12V operation 24V oper							
	[mm ²]	[Gauge]	[m]	[ft.]	[m]	[ft.]			
	2.5	12	2.5	8	5	16			
	4	12	4	13	8	26			
	6	10	6	20	12	39			
	10	8	10	33	20	66			

*Length between battery and electronic unit

Accessories for MB3CKV

Accessories for indepents					
Mounting	Code number				
Bolt joint for one compressor	118-1960				
Snap-on for one compressor	118-1959				
SDD Power Management Module (SP/IP)	101N3110/101N3111				
SDD Connector Package (SP/IP)	105N9030/105N9031				
Secop Gateway	105N9518				

Test conditions	EN 12900 CECOMAF	ASHRAE LBP
Condensing temperature	55°C	54.4°C
Ambient temperature	32°C	32°C
Suction gas temperature	32°C	32°C
Liquid temperature	no subcooling	32°C



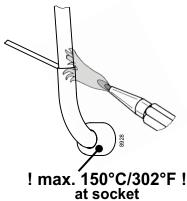
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Brazing on Discharge Connector (BDN45F, BDN50K, BDN45F-A, and MB3CKV) The BDN45F, BDN50K, and MB3CKV compressors use a special discharge connector element (see figure 2) that is directly connected to the discharge tube to optimize energy consumption.

This element is made from plastic and sensitive to high heat exposure.

When brazing a tube into the discharge connector (see figure 1) please ensure that the area with the discharge connector element never exceeds 150°C / 302°F.

Don't heat up the bottom of the connector directly.



brazing solder: silver with flux

Use a fork burner (see figure 3) and/or a damp cloth, if necessary. A protective plate can also serve to protect the discharge connector element from direct heat from a flame.

Do not braze longer than 10 seconds and wait for 5 minutes for the next soldering attempt.

Further information:

Product Bulletin – Brazing Technique for Compressor Connectors (DES.N.600.A1.02)



Fig.1 BDN45F discharge connector

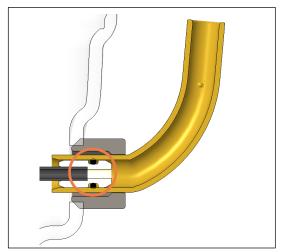


Fig.2 Discharge connector element

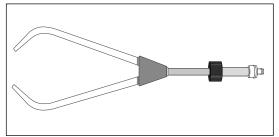


Fig.3 Fork burner

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