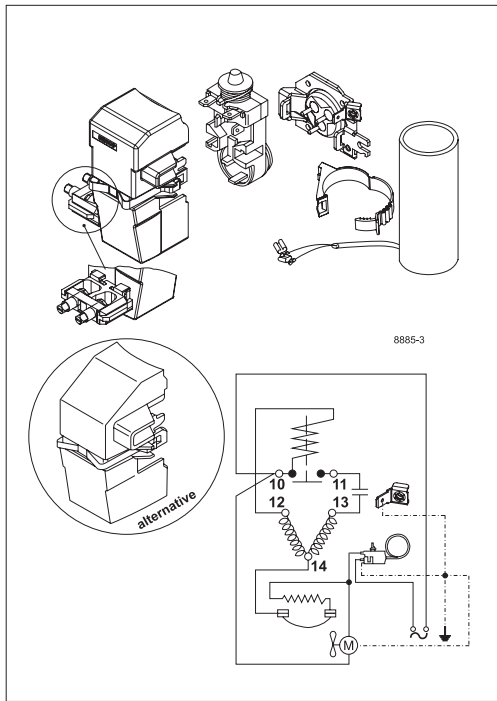
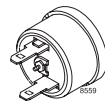


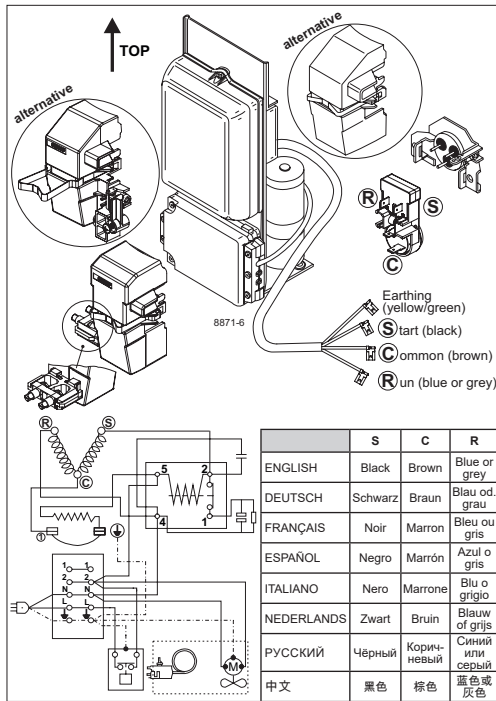
8238-58

SCE Compressors

(External Protector)



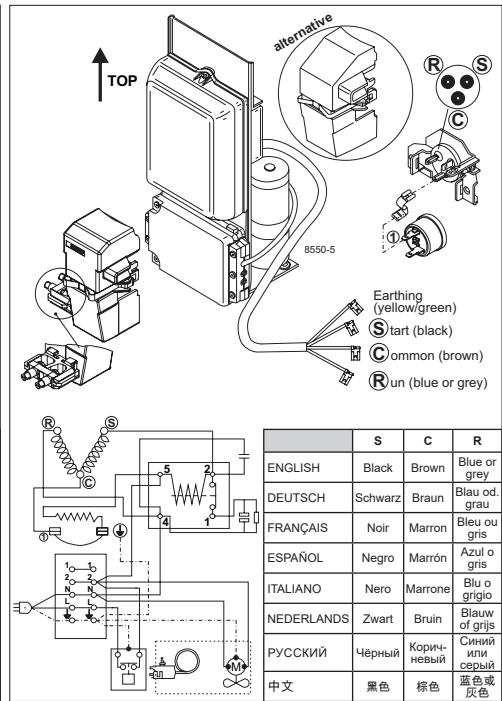
8885-3



8871-6

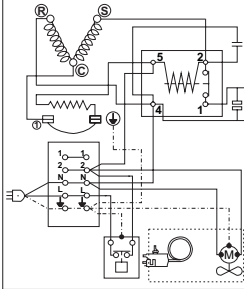
Earthing (yellow/green)
Start (black)
Common (brown)
Run (blue or grey)

	S	C	R
ENGLISH	Black	Brown	Blue or grey
DEUTSCH	Schwarz	Braun	Blau od. grau
FRANÇAIS	Noir	Marron	Bleu ou gris
ESPAÑOL	Negro	Marrón	Azul o gris
ITALIANO	Nero	Marrone	Blu o grigio
NEDERLANDS	Zwart	Bruin	Blauw of grijs
РУССКИЙ	Чёрный	Коричневый	Синий или серый
中文	黑色	棕色	蓝色或灰色

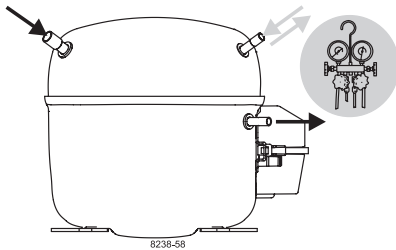


8550-5

Earthing (yellow/green)
Start (black)
Common (brown)
Run (blue or grey)



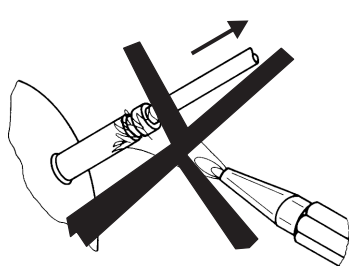
	S	C	R
ENGLISH	Black	Brown	Blue or grey
DEUTSCH	Schwarz	Braun	Blau od. grau
FRANÇAIS	Noir	Marron	Bleu ou gris
ESPAÑOL	Negro	Marrón	Azul o gris
ITALIANO	Nero	Marrone	Blu o grigio
NEDERLANDS	Zwart	Bruin	Blauw of grijs
РУССКИЙ	Чёрный	Коричневый	Синий или серый
中文	黑色	棕色	蓝色或灰色



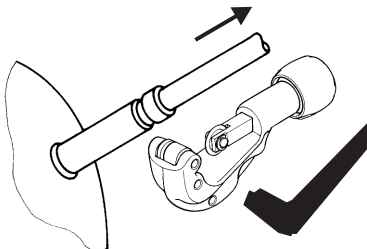
SCE Compressors (External Protector)



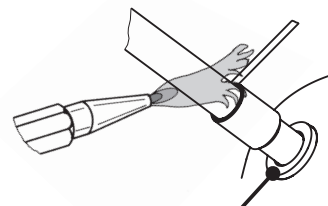
Service/Repair – R290



8545



Brazing on Suction Connectors (Direct Intake)



**! max. 350°C/662°F !
at socket**

brazing solder: phosphor (LP7) or silver

8882

Refer to Product Bulletin:
**Brazing on Suction Connectors
(SCE Compressors with Direct Suction Intake)**

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