Singolo Imballi



Single Pack BDN50K 12/24V DC PM

Codice Imballo Singolo: 195B3445

Posizione	Titolo	Codice	Quantità
1	Compressor BDN50K	109Z0420	1
2	Electronic unit - Leisure BD	101N2741	1
3	Bolt joint for one compressor M5 ø17.5mm	118-1960	1

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BDN50K **Direct Current Compressor** R600a 12/24V DC



General

Code number (without electronic unit)	109Z0420	Approvals		
Electronic unit - Leisure	101N2740, 40 pcs: 101N2741	UL / CB		
Compressors on pallet	240			



Application

Application range		LBP/MBP		
Voltage range	VDC	9.6 - 17 / 19 - 34		

Cooling requirements

Application	LBP	MBP		
32°C / 38°C / 43°C	S	S		

= Static cooling normally sufficient

BDN50K R600a

Note: In case fan cooling is used: condenser => fan => electronic => compressor

Approvals and warning label

Absolute maximum ratings

Machine compartment temperature for compressor operation °C	-10 to 50
Max. compressor tilt angle for temporary operation	±30°
Operating pressure range	see diagram to the right

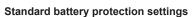
Any levels of stress exceeding the absolute maximum value of machine compartment temperature range or operating pressure range or tilt angle may damage the device. Prolonged exposure to stress above the recommended operating conditions may also affect the device's reliability.

Motor

Motor type		permanet magnet, brushless DC
Speed	rpm	variable speed
Resistance, each of the three windings (25°C)	Ω	3.1

Design

Displacement	cm ³	2.60
Oil quantity (type)	cm ³	53 (polyolester)
Maximum refrigerant charge	g	70
Free gas volume in compressor	cm ³	472
Weight - Compressor/Electronic unit	kg	1.37 / 0.14

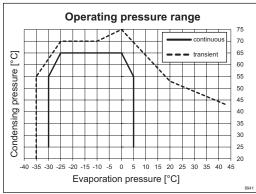


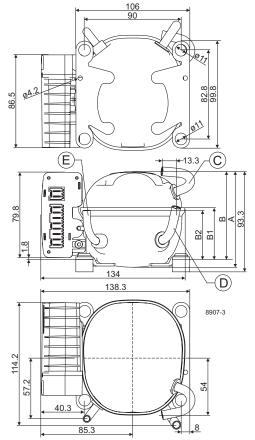
Voltage	e (0.1 steps)	Default	Min. value	Max. value		
12V	± 0.3V DC, all values	Cut out level	VDC	10.4	9.6	17
24V	± 0.3V DC, all values	Cut out level	VDC	21.3	19	32
	Battery cut-in difference		VDC	1.3	0.5	10

Dimensions

Height	mm	Α	89.0
	В	82.4	
		B1	48.7
		B2	45.8
Suction connector	location/I.D. mm angle	С	6.2 5°
	material comment		Copper Rubber plug
Process connector	location/I.D. mm angle	D	6.2 77.9°
	material comment		Copper Rubber plug
Discharge connector	location/I.D. mm angle	Е	5.0 86.9°
	material comment	Сι	u-plated steel Rubber plug
Connector tolerance	I.D. mm	=	±0.09, on 5.0 +0.12/+0.20

Please follow the brazing instructions on page 3 (Product Bulletin DES.N.101.M1).





Capacity	(EN 129	00 Hous	12V [DC, stati	c cooling	watt			
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	16.8	23.3	25.9	31.3	40.9	52.2	65.4	80.5	97.7
3,000	23.8	32.6	35.9	43.0	55.4	70.0	87.0	106.8	
4,000	32.5	44.7	49.2	58.9	75.8	95.7	119.1	146.4	
4,500	36.0	50.2	55.3	65.5	82.8	103.2	127.9		

Capacity	(ASHRA	E LBP)	12V [DC, statio	c cooling	watt			
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	20.6	28.5	31.6	38.3	50.0	63.8	79.9	98.4	119.4
3,000	29.3	39.9	43.9	52.6	67.6	85.4	106.2	130.4	
4,000	39.8	54.6	60.2	72.0	92.6	116.9	145.5	178.9	
4,500	44.6	62.0	68.1	80.6	101.6	126.5	156.4		

Power cor	on	12V [DC, statio	cooling	watt				
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	16.8	20.2	21.4	24.0	28.2	32.5	36.8	41.1	45.1
3,000	21.9	26.6	28.2	31.3	36.1	40.9	45.6	50.2	
4,000	30.1	36.9	39.3	43.8	50.6	57.4	64.3	71.2	
4,500	34.4	41.8	44.3	49.0	56.0	62.9	69.7		

Current consumption (for 24V applications the following must be halfed)							Α		
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	1.40	1.68	1.79	2.00	2.35	2.71	3.07	3.42	3.76
3,000	1.82	2.22	2.35	2.61	3.01	3.41	3.80	4.19	
4,000	2.51	3.08	3.27	3.65	4.22	4.79	5.36	5.93	
4,500	2.87	3.49	3.69	4.09	4.67	5.24	5.80		

COP (EN 12900 Household/CECOMAF)				12V DC, static cooling			W/W		
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	1.00	1.16	1.21	1.30	1.45	1.61	1.78	1.96	2.17
3,000	1.09	1.23	1.27	1.37	1.53	1.71	1.91	2.13	
4,000	1.08	1.21	1.25	1.35	1.50	1.67	1.85	2.06	
4,500	1.05	1.20	1.25	1.34	1.48	1.64	1.84		

COP (ASF	IRAE LE	3P)				12V [DC, statio	c cooling	W/W
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5
2,300	1.24	1.42	1.48	1.60	1.79	1.98	2.18	2.41	2.67
3,000	1.33	1.50	1.56	1.68	1.88	2.10	2.34	2.61	
4,000	1.32	1.48	1.53	1.65	1.83	2.04	2.27	2.53	
4,500	1.30	1.48	1.54	1.64	1.82	2.02	2.25		

Operational errors (TOOL4COOL® or LED flashes)								
Error code or LED	Error type							
flashes	Can be read out in the software TOOL4COOL®							
7	Communication error							
	(Communication of master controller stopped for 15 minutes (default))							
6	Thermostat failure (If a NTC thermistor is short-circuit or has no connection the electronic unit will enter manual mode).							
5	Thermal cut-out of electronic unit (PCB or machine compartment temperature exceeds							
	minimum or maximum limits).							
4	Minimum motor speed error							
	(If the refrigeration system is too heavily loaded, the motor cannot maintain min. speed at approximately 2,150 rpm).							
3	Motor start error							
	(The rotor is blocked or the differential pressure in the refrigeration system is too high (>5 bar)).							
2	Fan over-current cut-out							
	(The fan is overloading the electronic unit).							
1	Battery protection cut-out							
	(The voltage is outside the cut-out setting).							

Wire Dimensions DC

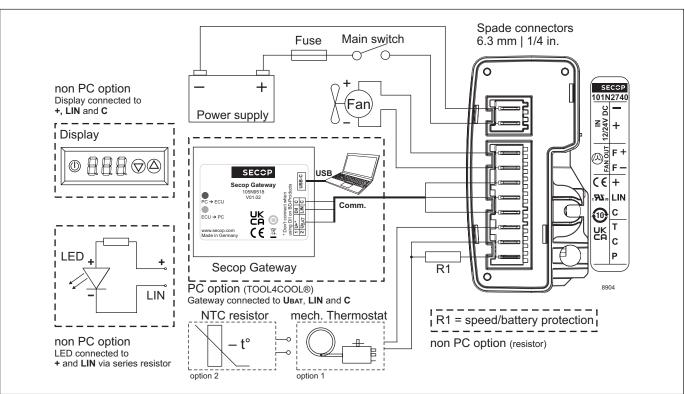
Size			Max. I	ength*	Max. length*		
	Cross AWG section		12V op	eration	24V operation		
	[mm ²]	[Gauge]	[m]	[ft.]	[m]	[ft.]	
	2.5	12	2.5	8	5	16	
	4	12	4	13	8	26	
	6	10	6	20	12	39	
	10	8	10	33	20	66	

*Length between battery and electronic unit

Accessories for BDN50K

Mounting	Code number
Bolt joint for one compressor	118-1960
Snap-on for one compressor	118-1959
Secop Gateway	105N9518

Test conditions	EN 12900 CECOMAF	ASHRAE LBP	
Condensing temperature	55°C	54.4°C	
Ambient temperature	32°C	32°C	
Suction gas temperature	32°C	32°C	
Liquid temperature	no subcooling	32°C	



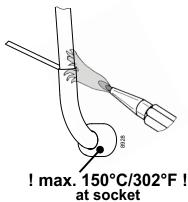
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Brazing on Discharge Connector (BDN45F, BDN50K, BDN45F-A, and MB3CKV) The BDN45F, BDN50K, and MB3CKV compressors use a special discharge connector element (see figure 2) that is directly connected to the discharge tube to optimize energy consumption.

This element is made from plastic and sensitive to high heat exposure.

When brazing a tube into the discharge connector (see figure 1) please ensure that the area with the discharge connector element never exceeds 150°C / 302°F.

Don't heat up the bottom of the connector directly.



brazing solder: silver with flux

Use a fork burner (see figure 3) and/or a damp cloth, if necessary. A protective plate can also serve to protect the discharge connector element from direct heat from a flame.

Do not braze longer than 10 seconds and wait for 5 minutes for the next soldering attempt.

Further information:

Product Bulletin – Brazing Technique for Compressor Connectors (DES.N.600.A1.02)



Fig.1 BDN45F discharge connector

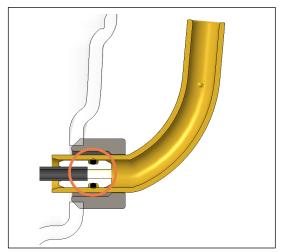


Fig.2 Discharge connector element

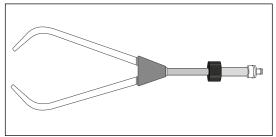


Fig.3 Fork burner

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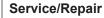


BD Compressors









connector directly.



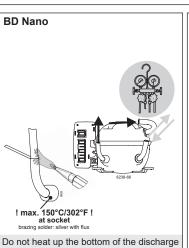




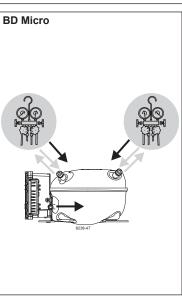


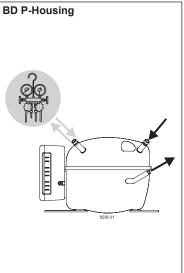


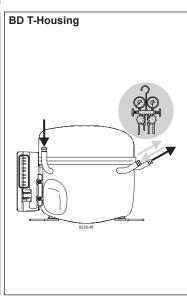




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