

## Single Pack SC18CL 220-240V 50Hz CSCR

Single pack code number: **195B4072**

Position	Title	Code	Amount
1	Compressor SC18CL	104L2132	1
2	SC starting device (550mm)	117-7027	1
3	Cord relief	103N1004	1
4	Cover	103N2009	1
5	Bolt joint for one compressor   M6   ø16mm	118-1917	1

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## Model

Designation	<b>SC18CL</b>	220-240V/50Hz 1~	Sales code:	<b>104L2132</b>
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## Compressor design

Oil type	Polyolester	Refrigerant(s)	<b>R404A, R507</b>
Oil viscosity	32cST	Displacement	17,69cm <sup>3</sup> / 1,08cu.in
Oil quantity	550cm <sup>3</sup> / 18,6fl.oz	Compressors on pallet	80
Refr. charge - tech. limit	1300g / 45,9oz		
Free gas volume comp.	1460cm <sup>3</sup> / 49,4fl.oz		
Weight	13,8kg / 30,4lbs		
Motor protection	1# internal		
Winding resistance main	3,7Ω (at 25°C)		
Winding resistance aux	14Ω (at 25°C)		
Max. winding temp.	125°C / 257°F		
Max. discharge temp.	135°C / 275°F		



## General - Configurations with SC18CL

	<b>Conf. 1</b>
Motorconfiguration	CSCR
Power supply (nominal)	220-240V/50Hz
Number of phases	1
Voltage range	198-254V
Approvals	CCC, VDE
Starting torque	HST
Note	- / -

## Applications with SC18CL

	<b>Conf. 1</b>
Refrigerant	R404A
Application	LBP+MBP
System cooling	fan 3m/s
Hot gas defrost	OK
Long interval pull down	OK

## Electrical data - Configurations with SC18CL

	<b>Conf. 1</b>
Starting device type	relay
Run capacitor	10μF
Start capacitor	80μF
LRA (locked rotor amps / 4s)	20,43A
RLA (rated load amps / 1s)	4,2A
Cut in current	20,43A

## Model

Designation

**SC18CL**

220-240V/50Hz 1~

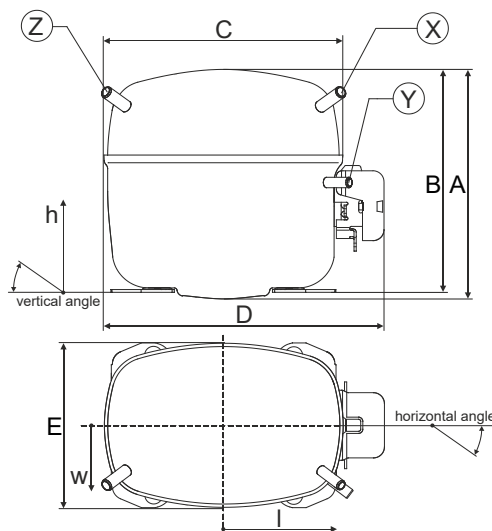
Sales code:

**104L2132**

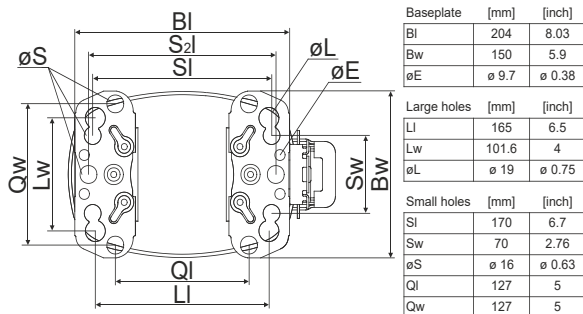
## Compressor dimensions

Housing	A Height	219mm / 8,62in
	B Height	213mm / 8,39in
	C Length shell	239mm / 9,41in
	D Length w. cover	255mm / 10,04in
	E Width	151mm / 5,94in

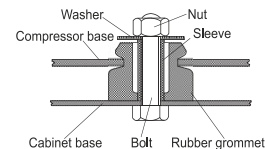
Connectors	Suction X	Discharge Y	Process Z
Diameter [mm]	øi 9,54-9,72	øi 6,41-6,59	øi 6,41-6,59
(i:inside, o:outside) [in]	øi 0,38-0,38	øi 0,25-0,26	øi 0,25-0,26
Material	copper	copper	copper
Horizontal angle ±2°	37°	37°	143°
Vertical angle ±2°	30°	0°	150°
Position l/h/w [mm]	107/193/55	115/110/63	-107/193/55
[in]	4,2/7,6/2,2	4,5/4,3/2,5	-4,2/7,6/2,2
Straight tube l. [mm]	12	12	12
[in]	0,5	0,5	0,5



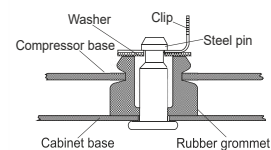
## Compressor fixation



### Bolt joint



### Snap-on



## Mounting accessories

Mounting accessories	one comp.	multi pack
Bolt joint   M6   ø16mm	118-1917	118-1918
Bolt joint   ø1/4"   ø16mm	118-1946	
Bolt joint   ø1/4"   ø19mm	118-1949	
Snap-on   ø7,3   ø16mm	118-1947	118-1919

## Application notes

Provision for PE Grounding is located at the PE Stamp on the compressor

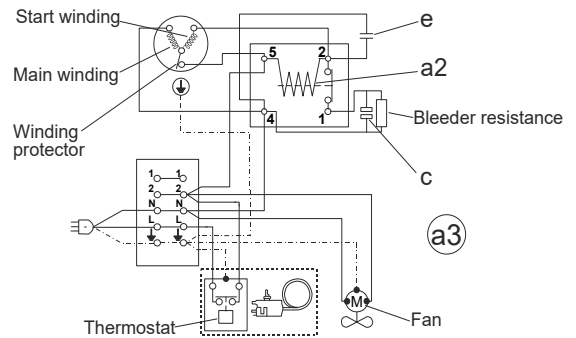
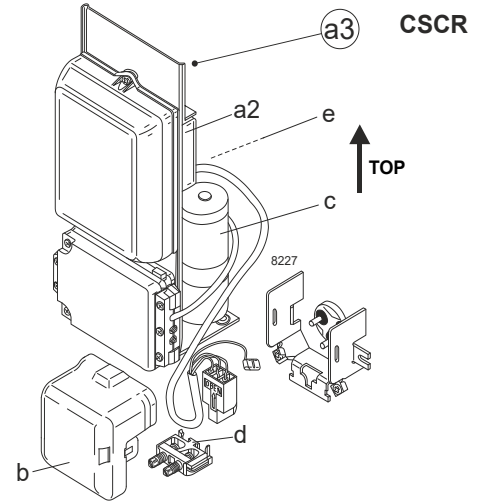
## Model

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## Configuration

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Power supply (nominal)	220-240V/50Hz 1~
Refrigerant	R404A
Application	LBP+MBP
Voltage range	198-254V
Starting torque	HST
Approvals	CCC VDE

## Electrical accessories / wiring diagram

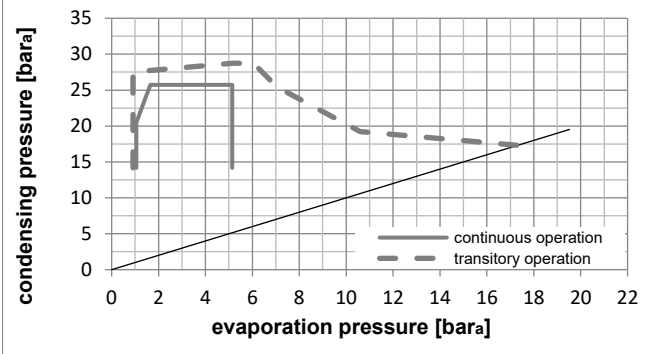
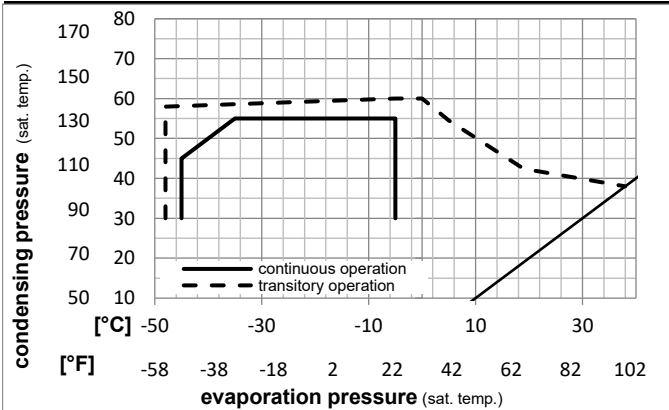


## Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 38°C / 50 - 101°F
Machine room temperature range:	10 - 43°C / 50 - 110°F
Compressor cooling:	fan 3m/s

## Operation Limits

### Operation pressure range



### Components

a3	SC starter kit (550mm)	117-7027
b	plastic cover	103N2009
d	cord relief	103N1004

### Alternative components

a3	SC starter kit (1000mm)	117-7040
a3	SC starter kit (650mm)	117-7046
c	start capacitor (80µF)	117U5373
e	run capacitor (10µF, 6.3mm)	117-7112

## Model

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## Optimization + standard conditions

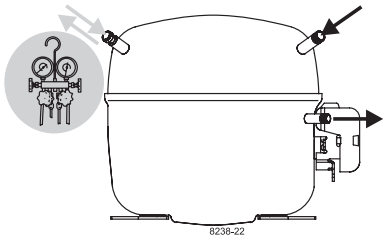
R404A, 220V/50Hz, CSCR, fan 3m/s, CCC, VDE

	Evaporating pressure (saturation temperature)				Condensing pressure (saturation temperature)			Return gas temp.	Liquid temp.	Cooling capacity	COP	EER	Power consumption			ASHRAE LBP
	pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]						P1	I	Ref. mass flow	
	[°C]	[°F]	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]			
	-23	54	32	32	800,9	2735	689,3	1,21	4,14	1,04	660,0	3,78	18,66	ASHRAE LBP		
	-10	130	90	90												
	-25	55	32	55	538,7	1840	463,6	0,86	2,92	0,74	629,0	3,65	16,83	cecomaf LBP		
	-13	131	90	131												
	-35	40	20	40	436,2	1490	375,4	0,97	3,30	0,83	451,0	3,01	11,85	EN12900 LBP		
	-31	104	68	104												
	-23	49	4,4	49	609,4	2081	524,5	0,93	3,19	0,80	652,4	3,75	21,58	ARI540 LBP		
	-10	120	40	120												
	-23	41	32	32	949,2	3242	816,9	1,51	5,17	1,30	627,4	3,66	22,12	AHAM LBP		
	-10	105	90	90												
	-35	45	32	45	394,5	1347	339,6	0,87	2,96	0,75	455,2	3,02	10,55	opt		
	-31	113	90	113												

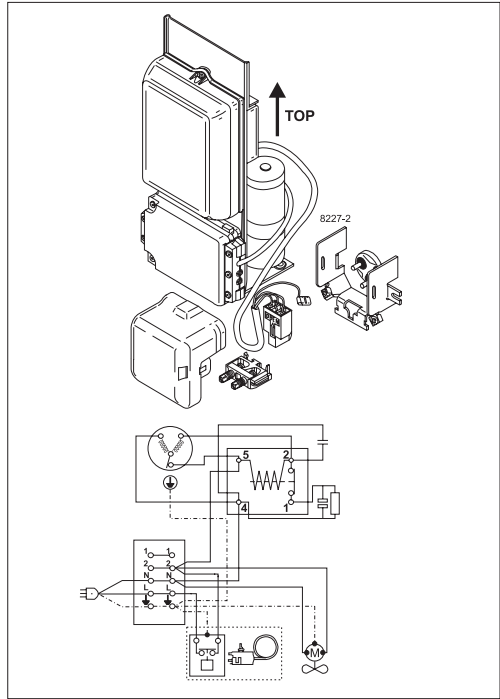
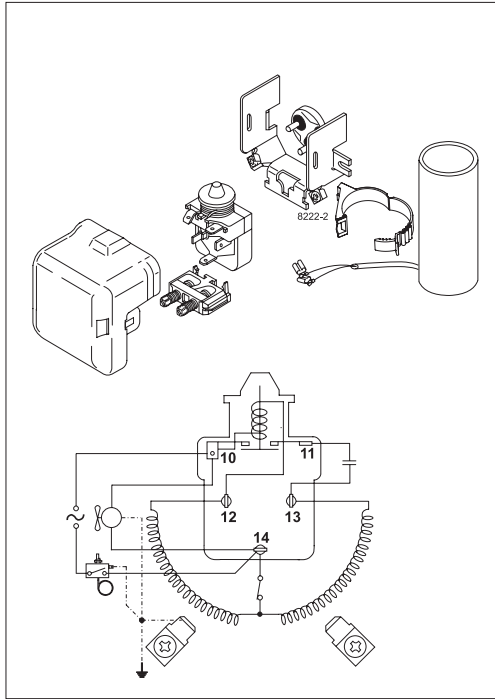
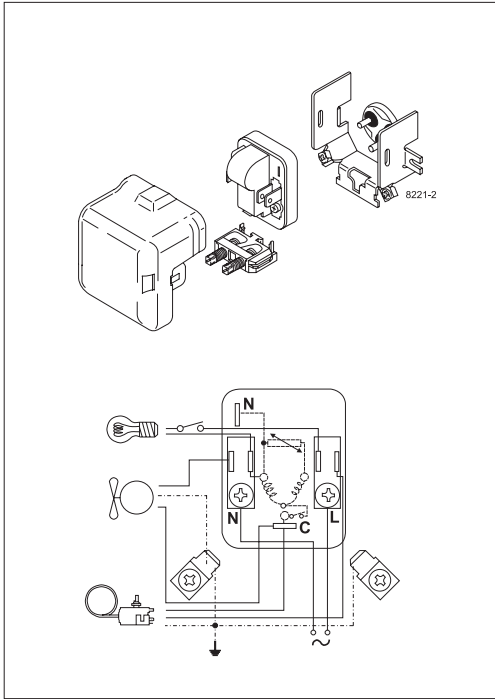
## Performance tables

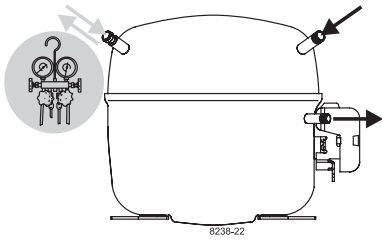
R404A, 220V/50Hz, CSCR, fan 3m/s, CCC, VDE

	pe		Cooling capacity			COP	EER	P1	I	m	
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-45	-49	166,7	569	143,5	0,57	1,94	0,49	293,6	2,61	4,43
cond. pressure	-35	-31	394,5	1347	339,6	0,87	2,96	0,75	455,2	3,02	10,55
pc= 45/113	-30	-22	541,8	1850	466,3	1,01	3,47	0,87	534,0	3,29	14,54
return gas temp.	-25	-13	715,3	2443	615,6	1,16	3,97	1,00	614,8	3,60	19,30
RGT= 32/90	-20	-4	918,3	3136	790,3	1,31	4,48	1,13	700,1	3,96	24,92
liquid temp	-15	5	1153,9	3941	993,0	1,46	4,97	1,25	792,3	4,36	31,52
Tliq= 45/113	-5	23	1734,8	5925	1493,0	1,72	5,88	1,48	1007,6	5,29	48,23
[°C / °F]	-45	-49	83,9	286	72,2	0,33	1,14	0,29	252,2	2,47	2,58
cond. pressure	-35	-31	275,1	940	236,8	0,62	2,11	0,53	444,8	2,97	8,51
pc= 55/131	-30	-22	396,3	1353	341,1	0,74	2,52	0,64	536,7	3,29	12,32
return gas temp	-25	-13	538,7	1840	463,6	0,86	2,92	0,74	629,0	3,65	16,83
RGT= 32/90	-20	-4	705,3	2409	606,9	0,97	3,33	0,84	724,2	4,05	22,19
liquid temp	-15	5	899,2	3071	773,9	1,09	3,72	0,94	824,7	4,50	28,52
Tliq= 55/131	-5	23	1381,5	4718	1188,9	1,31	4,49	1,13	1051,7	5,52	44,72



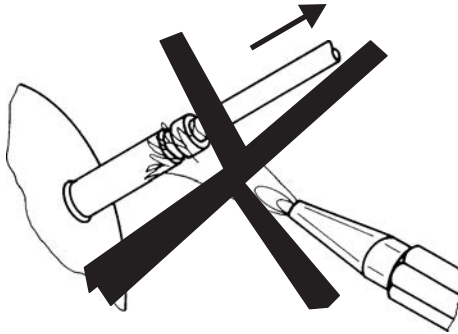
# SC Compressors



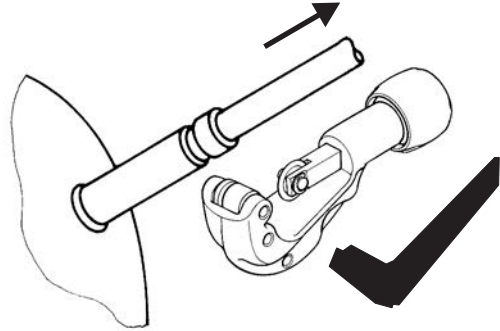


# SC Compressors

## Service/Repair – R290



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