

## Single Pack TL2.5F 220-240V 50Hz RSIR

Single pack code number: **195B4425**

Position	Title	Code	Amount
1	Compressor TL2.5F	102G4200	1
2	PTC starting device (220V, 250hm, 6.3mm)	103N0011	1
3	Cord relief	103N1010	1
4	Cover	103N2010	1
5	Bolt joint for one compressor   M6   ø16mm	118-1917	1

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**TL2.5F**  
**Standard Compressor**  
**R134a**  
**220-240V 50Hz**

## General

Code number	102G4200
Approvals	EN 60335-2-34 w. Annex AA, CCC
Compressors on pallet	125

## Application

Application		MBP	
Frequency	Hz	50	60
Evaporating temperature	°C	-25 to 0	—
Voltage range	V	198 - 254	—
Max. condensing temperature continuous (short)	°C	60 (70)	—
Max. winding temperature continuous (short)	°C	125 (135)	—

## Cooling requirements

Frequency	Hz	50			60		
Application		LBP	MBP	HBP	LBP	MBP	HBP
32°C		—	S	—	—	—	—
38°C		—	S	—	—	—	—
43°C		—	—	—	—	—	—
Remarks on application:							

## Motor

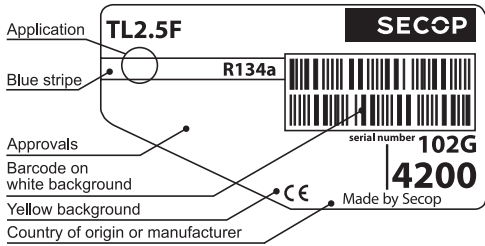
Motor type		RSIR	
LRA (rated after 4 sec. UL984), HST   LST	A	–	2.3
Cut in Current, HST   LST	A	–	7.0
Resistance, main   start winding (25°C)	Ω	40.0	15.0

## Design

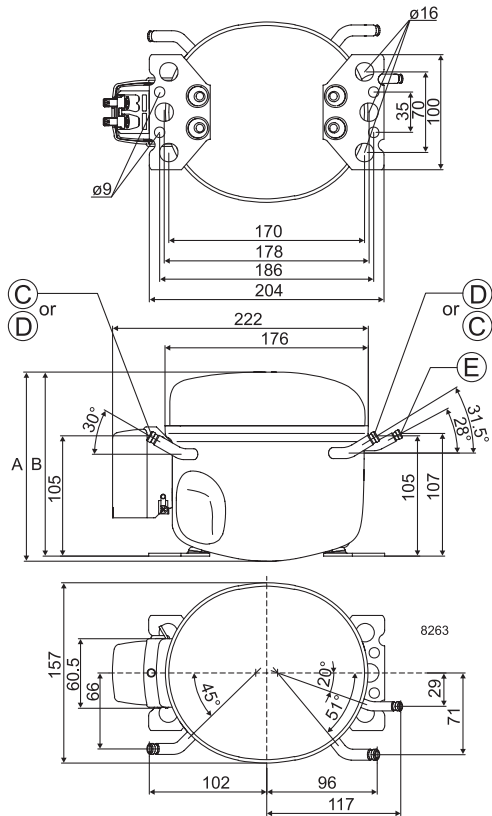
Displacement	cm <sup>3</sup>	2.61
Oil quantity (type)	cm <sup>3</sup>	180 (polyolester)
Maximum refrigerant charge	g	400
Free gas volume in compressor	cm <sup>3</sup>	1600
Weight without electrical equipment	kg	6.7

## Dimensions

Height	mm	A	163
		B	159
		B1	–
		B2	–
Suction connector	location/l.D. mm   angle	C	6.2   30°
	material   comment	Cu-plated steel   Al cap	
Process connector	location/l.D. mm   angle	D	6.2   31.5°
	material   comment	Cu-plated steel   Al cap	
Discharge connector	location/l.D. mm   angle	E	5.0   28°
	material   comment	Cu-plated steel   Al cap	
Oil cooler connector	location/l.D. mm   angle	F	–
	material   comment	–	
Connector tolerance	I.D. mm	±0.09, on 5.0 +0.12/+0.20	
Remarks:			



S = Static cooling normally sufficient  
O = Oil cooling  
F<sub>1</sub> = Fan cooling 1.5 m/s  
(compressor compartment temperature  
equal to ambient temperature)  
F<sub>2</sub> = Fan cooling 3.0 m/s necessary  
SG = Suction gas cooling normally sufficient  
– = not applicable in this area

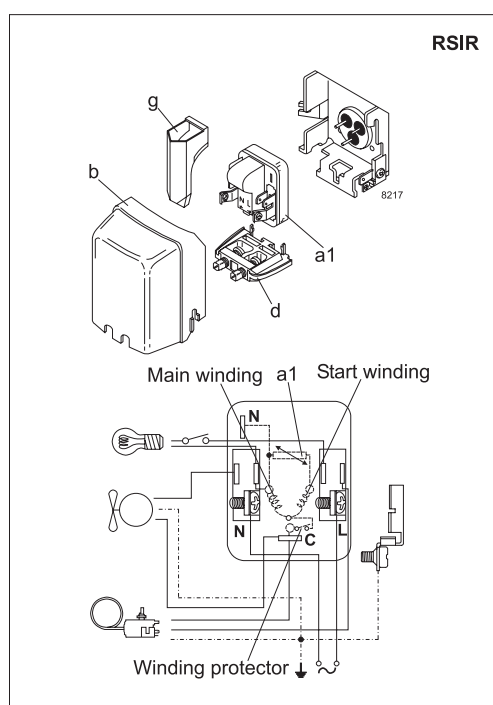


**EN 12900 Household (CECOMAF)** 220V, 50Hz, static cooling, PTC consumption incl.

Evap. temp in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W					32	37	47	65	86	102	110	137					
Power cons. in W					54	57	63	71	80	86	89	98					
Current cons. in A					0.44	0.45	0.46	0.49	0.52	0.54	0.55	0.58					
COP in W/W					0.59	0.64	0.75	0.91	1.07	1.18	1.24	1.40					

**ASHRAE LBP** 220V, 50Hz, static cooling, PTC consumption incl.

Evap. temp in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W					39	45	58	80	106	126	136	169					
Power cons. in W					54	57	63	71	80	86	89	98					
Current cons. in A					0.44	0.45	0.46	0.49	0.52	0.54	0.55	0.58					
COP in W/W					0.73	0.79	0.92	1.12	1.33	1.47	1.53	1.73					

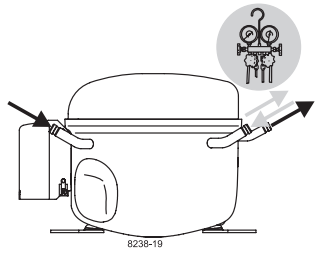


Accessories for	TL2.5F	Figure	Code number
PTC starting device	6.3 mm spade connectors 4.8 mm spade connectors	a1	103N0011 103N0018
Starting relay	6.3 mm spade connectors	a2	—
Start capacitor 60 µF	6.3 mm spade connectors	c	—
Cover		b	103N2010
Cord relief		d	103N1010
Protection screen for PTC		g	103N0476

Test conditions	EN 12900/ CECOMAF	ASHRAE
Condensing temperature	55°C	55°C
Ambient temperature	32°C	32°C
Suction gas temperature	32°C	32°C
Liquid temperature	no subcooling	32°C

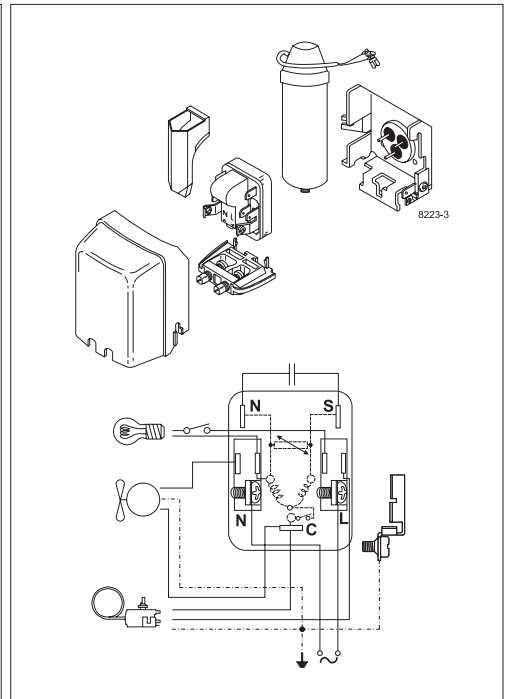
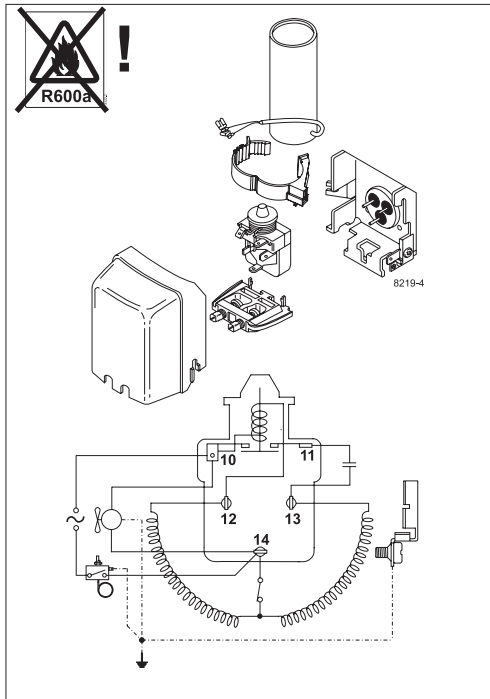
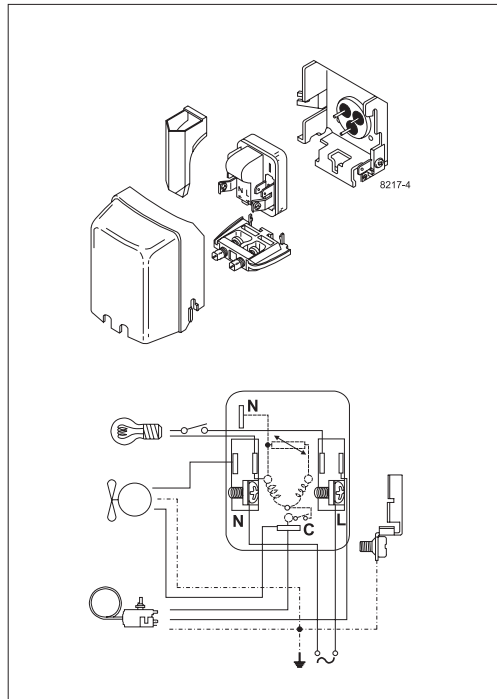
Mounting accessories	Code number
Bolt joint for one comp.	Ø: 16 mm 118-1917
Bolt joint in quantities	Ø: 16 mm 118-1918
Snap-on in quantities	Ø: 16 mm 118-1919

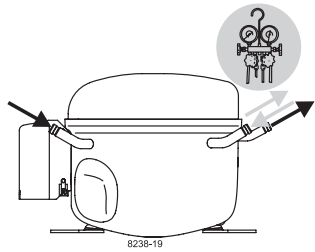
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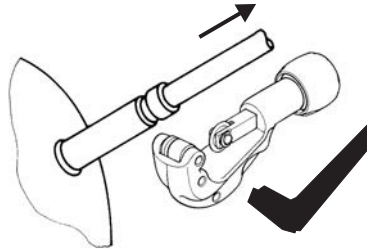
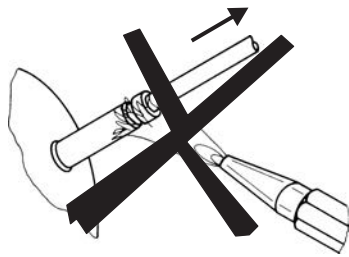
# TL Compressors

**SECOP**





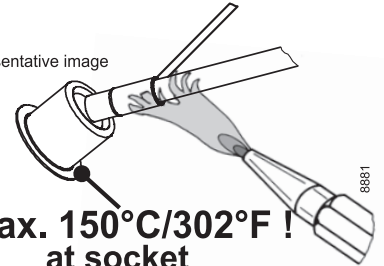
## Service/Repair – R600a, R290



8545

## Brazing on Suction Connectors (Direct Intake)

representative image



**! max. 150°C/302°F !**  
**at socket**  
brazing solder: phosphor (LP7) or silver

Refer to Product Bulletin:  
**Brazing on Suction Connectors**  
**(Compressors with Direct Suction Intake)**

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