

## Single Pack HXK80AT 200-240V 50Hz / 208-230V 60Hz RSIR

Single pack code number: **195B4617**

Position	Title	Code	Amount
1	Compressor HXK80AT	16408600	1
2	Clip	10633900	4
3	Steel pin	10634100	4
4	Washer	10634300	4
5	Screw for cable clamp	10636000	1
6	Screw for cable clamp	10636200	1
7	Cover	10636401	1
8	Earth screw	10641201	1
9	Rubber grommet 16mm	11322600	4
10	Cable clamp	11341000	1
11	Terminal board 6.3mm	16403700	1

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## Model

Designation	<b>HXK80AT</b>	200-240V/50Hz 1~ 208-230V/60Hz 1~	Sales code:	<b>16408600</b>
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## Compressor design

Oil type	Mineral	Refrigerant(s)	<b>R600a</b>
Oil viscosity	5cST	Displacement	8,1cm <sup>3</sup> / 0,49cu.in
Oil quantity	162cm <sup>3</sup> / 5,5fl.oz	Compressors on pallet	100
Refr. charge - tech. limit	150g / 5,3oz		
Free gas volume comp.	1620cm <sup>3</sup> / 54,8fl.oz		
Weight	8,1kg / 17,9lbs		
Motor protection	external		
Winding resistance main	24,3Ω (at 25°C)		
Winding resistance aux	13,8Ω (at 25°C)		
Max. winding temp.	130°C / 266°F		
Max. discharge temp.	130°C / 266°F		



## General - Configurations with HXK80AT

	<b>Conf. 1</b>	<b>Conf. 2</b>	<b>Conf. 3</b>	<b>Conf. 4</b>
Motorconfiguration	RSCR	RSIR	RSCR	RSCR
Power supply (nominal)	200-240V/50Hz	200-240V/50Hz	220-240V/50Hz	208-230V/60Hz
Number of phases	1	1	1	1
Voltage range	170-264V	170-264V	170-264V	198-253V
Approvals	VDE	VDE	VDE	VDE
Starting torque	LST	LST	LST	LST
Note	Various options of connectors are possible - please contact SECOP-Sales.			

## Applications with HXK80AT

	<b>Conf. 1</b>	<b>Conf. 2</b>	<b>Conf. 3</b>	<b>Conf. 4</b>
Refrigerant	R600a	R600a	R600a	R600a
Application	LBP	LBP	LBP	LBP
System cooling	static	static	static	static
Hot gas defrost	-/-	-/-	-/-	-/-
Long interval pull down	-/-	-/-	-/-	-/-

## Electrical data - Configurations with HXK80AT

	<b>Conf. 1</b>	<b>Conf. 2</b>	<b>Conf. 3</b>	<b>Conf. 4</b>
Starting device type	PTC	PTC	PTC	PTC
Run capacitor	4μF	-/-	4μF	4μF
Start capacitor	-/-	-/-	-/-	-/-
LRA (locked rotor amps / 4s/ U(N))				
RLA (rated load amps / 1s/ U(N))	-/-A	-/-A		-/-A
Cut in current (U(N))				

## Model

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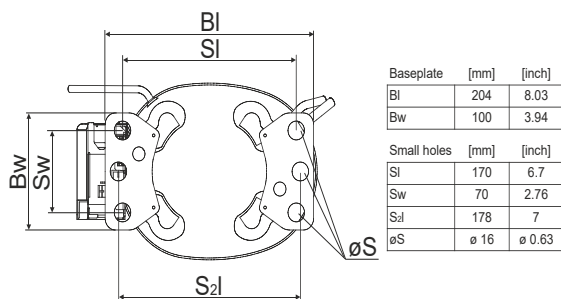
## Compressor dimensions

<b>Housing</b>	A Height	174mm / 6,85in
	B Height	167mm / 6,57in
	C Length shell	194mm / 7,64in
	D Length w. cover	238mm / 9,37in
	E Width	151mm / 5,94in

<b>Connectors</b>		<b>Suction</b>	<b>Discharge</b>	<b>Process</b>
		<b>X</b>	<b>Y</b>	<b>Z</b>
Diameter	[mm]	øi 6,1-6,2	øi 5,1-5,2	øo 5,92-6,08
	(i:inside, o:outside) [in]	øi 0,24-0,24	øi 0,2-0,2	øo 0,23-0,24
Material		copper	copper	copper
Horizontal angle	±2°	45°	13°	0°
Vertical angle	±2°	30°	40°	145°
Position l/h/w	[mm]	120/72/62	112/106/62	-140/136/70
	[in]	4,7/2,8/2,4	4,4/4,2/2,4	-5,5/5,4/2,8
Straight tube l.	[mm]	14	14	75
	[in]	0,5	0,5	3



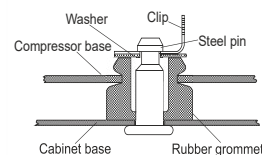
## Compressor fixation



### Bolt joint



### Snap-on



## Mounting accessories

'4ZN' with rubber grommet	order code	772N
'4ZN' with rubber grommet and sleeve for M6		768N
Bolt joint kit		4ZN + 118-1917 (18)
'4ZN' with Snap on kit		776N

## Application notes

- Provision for PE Grounding is located at the PE Stamp on the compressor Housing with dip-tray fixture (omega bracket).
- Various options of connectors are possible - please contact SECOP-Sales.

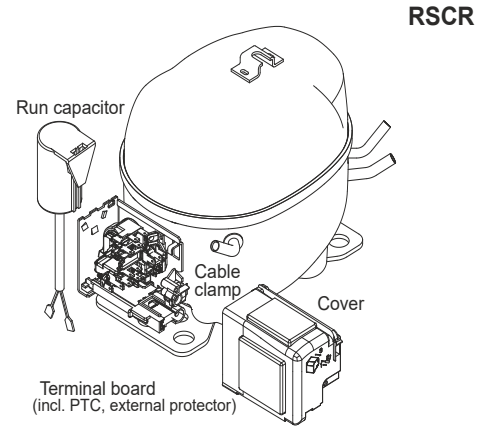
### Model

Designation	<b>HXK80AT</b>	<b>200-240V/50Hz</b>	Conf. 1	Sales code:	<b>16408600</b>
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### Configuration

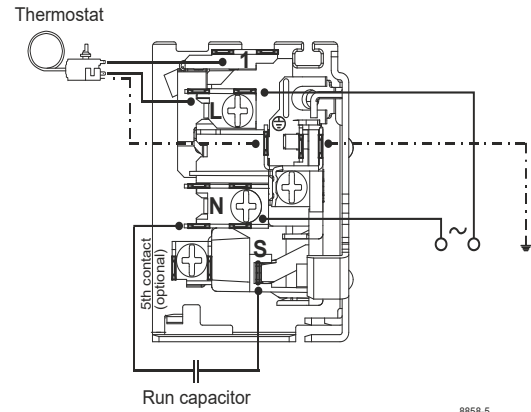
Motorconfiguration	RSCR
Power supply (nominal)	200-240V/50Hz 1~
Refrigerant	R600a
Application	LBP
Voltage range	170-264V
Starting torque	LST
Approvals	VDE

### Electrical accessories / wiring diagram

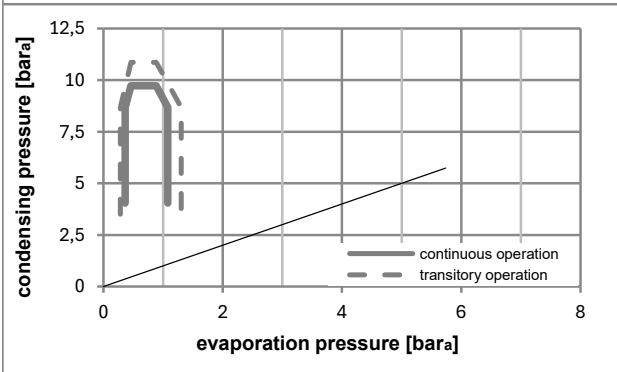
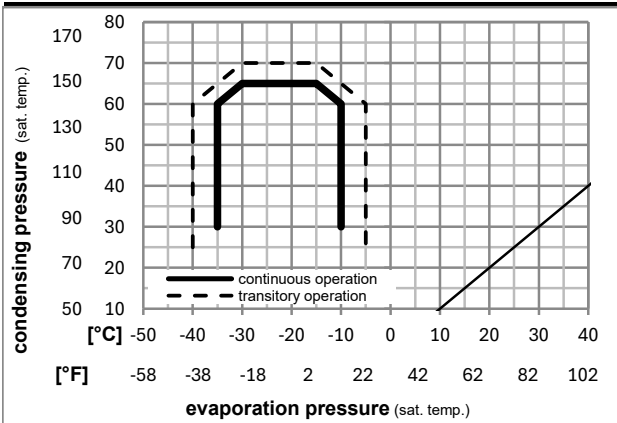


### Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	static



### Operation pressure range



### Components

. terminal board (PTC, 6.3mm)	16403700
. run capacitor (4μF, 6.3mm)	15186801
b cover terminal board	10636401
. cable clamp	11341000
. screw - uni6954	10636000
. screw - uni6954	10636200

### Alternative components

. screw uni en iso 4757	10641201
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### Model

Designation	<b>HXK80AT</b>	<b>200-240V/50Hz</b>	Conf. 1	Sales code:	<b>16408600</b>
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### Optimization + standard conditions

R600a, 200V/50Hz, RSCR, static, VDE

		Evaporating pressure (saturation temperature)				Condensing pressure (saturation temperature)			Return gas temp.		Liquid temp.		Cooling capacity			COP	EER	Power consumption		Current consumption		Ref. mass flow	
		pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/W/h]	[kcal/W/h]	[W]	[A]	[kg/h]			P1	I	m				
[°C]	[°F]	[°C]	[°F]	[°C]	[°F]																		
[°C]	-23	54	32	32	139,8	477	120,3	1,75	5,97	1,51	79,9	0,38	1,50	<b>ASHRAE LBP</b>									
[°F]	-10	130	90	90																			
[°C]	-25	55	32	55	104,9	358	90,3	1,37	4,66	1,17	76,8	0,37	1,37	<b>cecomaf LBP</b>									
[°F]	-13	131	90	131																			
[°C]	-35	40	20	40	79,8	273	68,7	1,42	4,84	1,22	56,3	0,29	0,97	<b>EN12900 LBP</b>									
[°F]	-31	104	68	104																			
[°C]	-23	49	4,4	49	113,7	388	97,9	1,46	4,99	1,26	77,9	0,37	1,66	<b>ARI540 LBP</b>									
[°F]	-10	120	40	120																			
[°C]	-23	41	32	32	148,8	508	128,1	2,00	6,83	1,72	74,4	0,36	1,60	<b>AHAM LBP</b>									
[°F]	-10	105	90	90																			
[°C]	-35	45	32	45	77,1	263	66,3	1,35	4,60	1,16	57,1	0,29	0,92	<b>opt</b>									
[°F]	-31	113	90	113																			

### Performance tables

R600a, 200V/50Hz, RSCR, static, VDE

	pe		Cooling capacity			COP	EER	P1	I	m	
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/W/h]	[kcal/W/h]	[W]	[A]	[kg/h]
[°C / °F]	-35	-31	77,1	263	66,3	1,35	4,60	1,16	57,1	0,29	0,92
cond. pressure	-30	-22	96,2	329	82,8	1,46	5,00	1,26	65,8	0,32	1,14
pc= 45/113	-25	-13	121,8	416	104,8	1,65	5,65	1,42	73,7	0,35	1,45
return gas temp.	-23	-10	132,1	451	113,6	1,73	5,91	1,49	76,3	0,37	1,57
RGT= 32/90	-20	-4	154,3	527	132,8	1,90	6,48	1,63	81,4	0,39	1,84
liquid temp	-15	5	194,3	664	167,3	2,17	7,42	1,87	89,5	0,44	2,32
Tliq= 45/113	-10	14	242,4	828	208,6	2,46	8,40	2,12	98,5	0,48	2,90
[°C / °F]	-35	-31	56,5	193	48,6	1,01	3,46	0,87	55,8	0,27	0,73
cond. pressure	-30	-22	78,8	269	67,8	1,18	4,03	1,02	66,8	0,32	1,03
pc= 55/131	-25	-13	104,9	358	90,3	1,37	4,66	1,17	76,8	0,37	1,37
return gas temp	-23	-10	114,7	392	98,7	1,43	4,89	1,23	80,2	0,39	1,50
RGT= 32/90	-20	-4	135,3	462	116,5	1,56	5,34	1,35	86,6	0,42	1,77
liquid temp	-15	5	170,7	583	146,9	1,77	6,04	1,52	96,5	0,47	2,23
Tliq= 55/131	-10	14	211,4	722	182,0	1,97	6,73	1,70	107,2	0,52	2,78

## Model

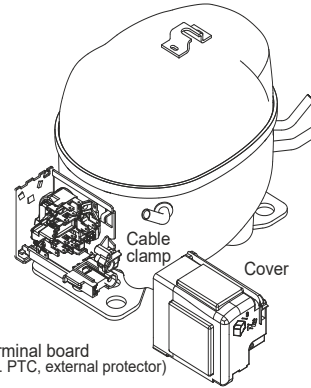
Designation	<b>HXK80AT</b>	<b>200-240V/50Hz</b>	<b>Conf. 2</b>	Sales code:	<b>16408600</b>
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## Configuration

Motorconfiguration	RSIR
Power supply (nominal)	200-240V/50Hz 1~
Refrigerant	R600a
Application	LBP
Voltage range	170-264V
Starting torque	LST
Approvals	VDE

## Electrical accessories / wiring diagram

RSIR

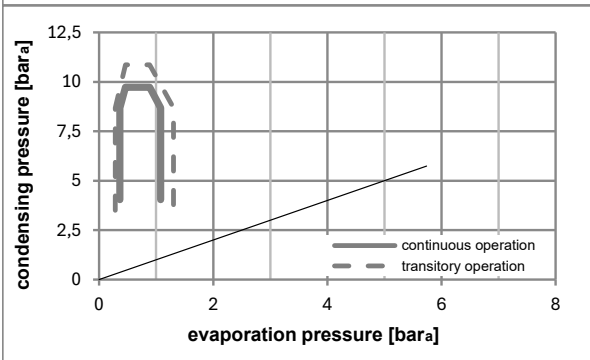
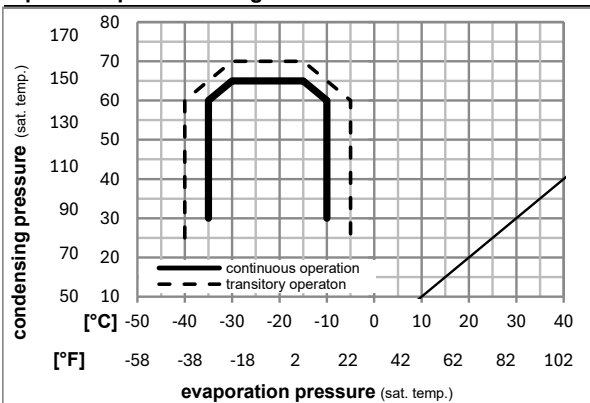


## Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	static



## Operation pressure range



## Components

. terminal board (PTC, 6.3mm)	16403700
b cover terminal board	10636401
. cable clamp	11341000
. screw - uni6954	10636000
. screw - uni6954	10636200
. screw uni en iso 4757	10641201

8858-6

## Model

Designation	<b>HXK80AT</b>	<b>200-240V/50Hz</b>	<b>Conf. 2</b>	Sales code:	<b>16408600</b>
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## Optimization + standard conditions

R600a, 200V/50Hz, RSIR, static, VDE

		Evaporating pressure (saturation temperature)				Condensing pressure (saturation temperature)						Power consumption					
		Return gas temp.		Liquid temp.		Cooling capacity		COP	EER		P1	I	Ref. mass flow				
		pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]			
[°C]	[°F]	[°C]	[°F]	[°C]	[°F]												
-23	-10	54	130	32	90	32	90	139,8	477	120,3	1,67	5,70	1,44	83,8	0,40	1,50	ASHRAE LBP
-25	-13	55	131	32	90	55	131	104,9	358	90,3	1,31	4,47	1,13	80,2	0,38	1,37	cecomaf LBP
-35	-31	40	104	20	68	40	104	79,8	273	68,7	1,39	4,75	1,20	57,4	0,29	0,97	EN12900 LBP
-23	-10	49	120	4,4	40	49	120	113,7	388	97,9	1,40	4,77	1,20	81,4	0,39	1,66	ARI540 LBP
-23	-10	41	105	32	90	32	90	148,8	508	128,1	1,93	6,58	1,66	77,3	0,37	1,60	AHAM LBP
-35	-31	45	113	32	90	45	113	77,1	263	66,3	1,32	4,50	1,13	58,5	0,29	0,92	opt

## Performance tables

R600a, 200V/50Hz, RSIR, static, VDE

	pe		Cooling capacity			COP	EER		P1	I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-35	-31	77,1	263	66,3	1,32	4,50	1,13	58,5	0,29	0,92
cond. pressure	-30	-22	96,2	329	82,8	1,42	4,85	1,22	67,8	0,33	1,14
pc= 45/113	-25	-13	121,8	416	104,8	1,59	5,44	1,37	76,5	0,37	1,45
return gas temp.	-23	-10	132,1	451	113,6	1,66	5,67	1,43	79,5	0,38	1,57
RGT= 32/90	-20	-4	154,3	527	132,8	1,81	6,17	1,55	85,4	0,41	1,84
liquid temp	-15	5	194,3	664	167,3	2,04	6,98	1,76	95,1	0,46	2,32
Tliq= 45/113	-10	14	242,4	828	208,6	2,28	7,79	1,96	106,3	0,51	2,90
[°C / °F]	-35	-31	56,5	193	48,6	0,99	3,39	0,85	56,9	0,27	0,73
cond. pressure	-30	-22	78,8	269	67,8	1,14	3,91	0,98	68,9	0,33	1,03
pc= 55/131	-25	-13	104,9	358	90,3	1,31	4,47	1,13	80,2	0,38	1,37
return gas temp	-23	-10	114,7	392	98,7	1,37	4,66	1,17	84,0	0,40	1,50
RGT= 32/90	-20	-4	135,3	462	116,5	1,48	5,04	1,27	91,6	0,44	1,77
liquid temp	-15	5	170,7	583	146,9	1,64	5,62	1,42	103,8	0,50	2,23
Tliq= 55/131	-10	14	211,4	722	182,0	1,80	6,16	1,55	117,3	0,56	2,78

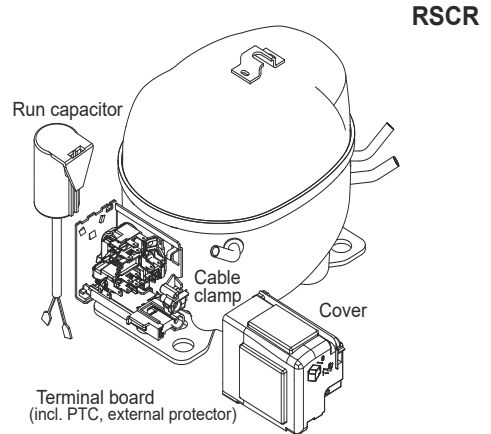
## Model

Designation	<b>HXK80AT</b>	<b>220-240V/50Hz</b>	<b>Conf. 3</b>	Sales code:	<b>16408600</b>
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## Configuration

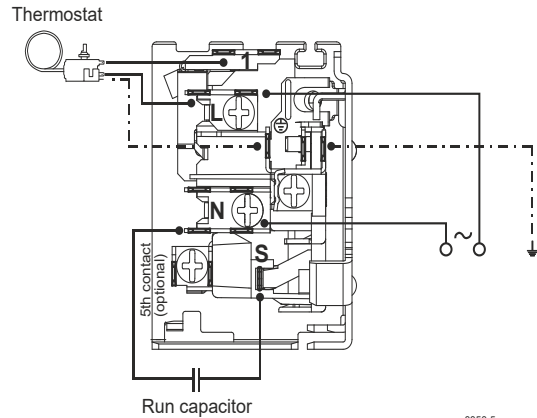
Motorconfiguration	RSCR
Power supply (nominal)	220-240V/50Hz 1~
Refrigerant	R600a
Application	LBP
Voltage range	170-264V
Starting torque	LST
Approvals	VDE

## Electrical accessories / wiring diagram

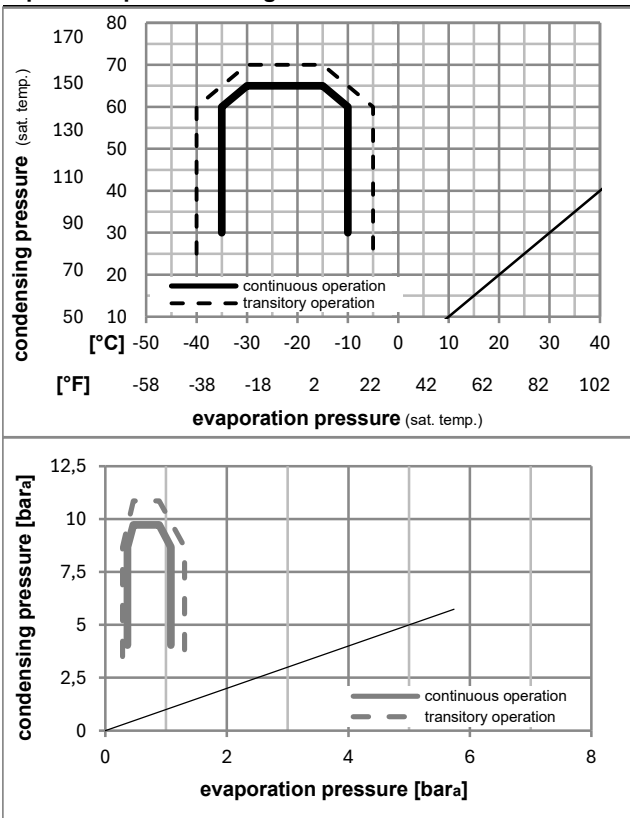


## Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	static



## Operation pressure range



## Components

. terminal board (PTC, 6.3mm)	16403700
. run capacitor (4μF, 6.3mm)	15186801
b cover terminal board	10636401
. cable clamp	11341000
. screw - uni6954	10636000
. screw - uni6954	10636200

## Alternative components

. screw uni en iso 4757	10641201
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### Model

Designation **HXK80AT** **220-240V/50Hz** Conf. 3 Sales code: **16408600**

### Optimization + standard conditions

R600a, 230V/50Hz, RSCR, static, VDE

Evaporating pressure (saturation temperature)				Condensing pressure (saturation temperature)				Power consumption										
Return gas temp.				Liquid temp.				Cooling capacity			COP		EER		P1	I	Ref. mass flow	ASHRAE LBP
pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]						
[°C]	-23	54	32	32	140,4	479	120,8	1,69	5,79	1,46	82,8	0,40	1,51	ASHRAE LBP				
[°F]	-10	130	90	90														
[°C]	-25	55	32	55	105,3	360	90,7	1,32	4,52	1,14	79,6	0,38	1,37	cecomaf LBP				
[°F]	-13	131	90	131														
[°C]	-35	40	20	40	80,2	274	69,0	1,37	4,69	1,18	58,3	0,30	0,98	EN12900 LBP				
[°F]	-31	104	68	104														
[°C]	-23	49	4,4	49	114,2	390	98,3	1,41	4,83	1,22	80,7	0,39	1,67	ARI540 LBP				
[°F]	-10	120	40	120														
[°C]	-23	41	32	32	149,4	510	128,6	1,94	6,62	1,67	77,0	0,37	1,60	AHAM LBP				
[°F]	-10	105	90	90														
[°C]	-35	45	32	45	77,4	264	66,6	1,31	4,46	1,12	59,2	0,30	0,92	opt				
[°F]	-31	113	90	113														

### Performance tables

R600a, 230V/50Hz, RSCR, static, VDE

	pe		Cooling capacity			COP	EER		P1	I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-35	-31	77,4	264	66,6	1,31	4,46	1,12	59,2	0,30	0,92
cond. pressure	-30	-22	96,6	330	83,2	1,42	4,84	1,22	68,2	0,33	1,15
pc= 45/113	-25	-13	122,3	418	105,3	1,60	5,47	1,38	76,3	0,37	1,46
return gas temp.	-23	-10	132,6	453	114,1	1,68	5,73	1,44	79,0	0,38	1,58
RGT= 32/90	-20	-4	155,0	529	133,4	1,84	6,28	1,58	84,3	0,41	1,85
liquid temp	-15	5	195,1	666	167,9	2,10	7,19	1,81	92,7	0,45	2,33
Tliq= 45/113	-10	14	243,4	831	209,5	2,38	8,15	2,05	102,1	0,49	2,91
[°C / °F]	-35	-31	56,7	194	48,8	0,98	3,35	0,84	57,8	0,28	0,74
cond. pressure	-30	-22	79,1	270	68,1	1,14	3,91	0,98	69,2	0,33	1,03
pc= 55/131	-25	-13	105,3	360	90,7	1,32	4,52	1,14	79,6	0,38	1,37
return gas temp	-23	-10	115,2	393	99,1	1,39	4,74	1,19	83,1	0,40	1,50
RGT= 32/90	-20	-4	135,9	464	117,0	1,51	5,17	1,30	89,7	0,43	1,78
liquid temp	-15	5	171,4	585	147,5	1,71	5,85	1,47	100,0	0,49	2,24
Tliq= 55/131	-10	14	212,3	725	182,7	1,91	6,53	1,64	111,1	0,53	2,79

## Model

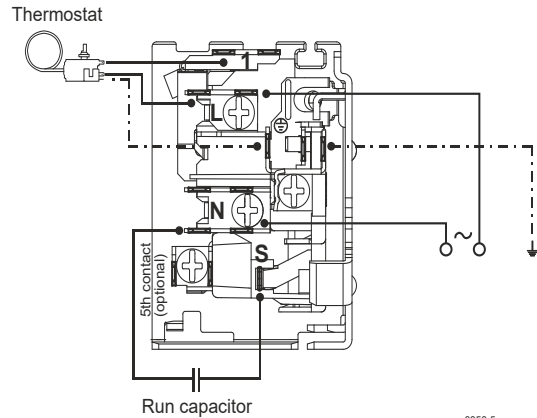
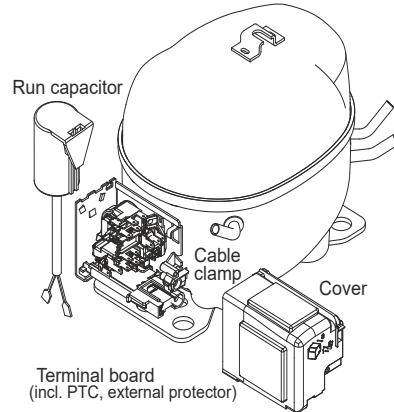
Designation	<b>HXK80AT</b>	<b>208-230V/60Hz</b>	<b>Conf. 4</b>	Sales code:	<b>16408600</b>
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## Configuration

Motorconfiguration	RSCR
Power supply (nominal)	208-230V/60Hz 1~
Refrigerant	R600a
Application	LBP
Voltage range	198-253V
Starting torque	LST
Approvals	VDE

## Electrical accessories / wiring diagram

RSCR

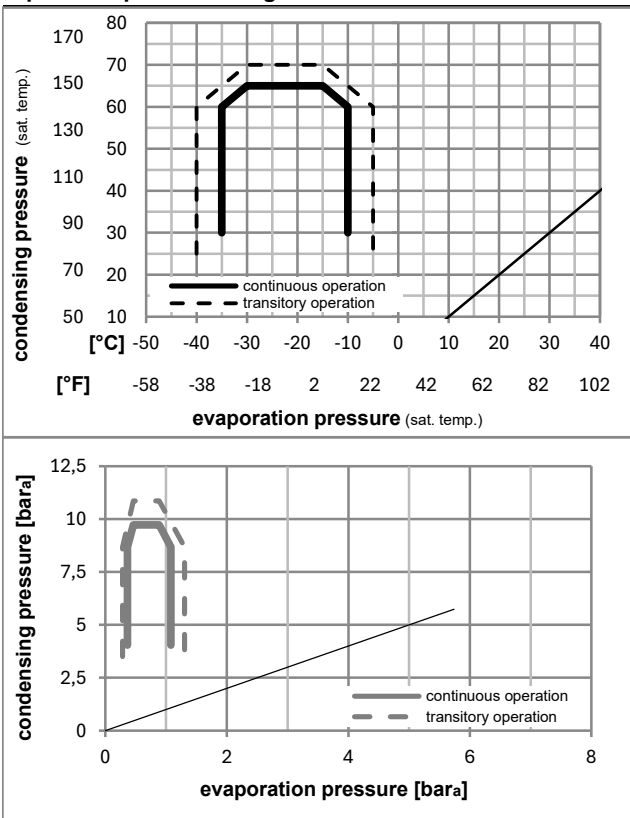


8858-5

## Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	static

## Operation pressure range



## Components

. terminal board (PTC, 6.3mm)	16403700
. run capacitor (4μF, 6.3mm)	15186801
b cover terminal board	10636401
. cable clamp	11341000
. screw - uni6954	10636000
. screw - uni6954	10636200

## Alternative components

. screw uni en iso 4757	10641201
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## Model

Designation	<b>HXK80AT</b>	<b>208-230V/60Hz</b>	<b>Conf. 4</b>	Sales code:	<b>16408600</b>
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## Optimization + standard conditions

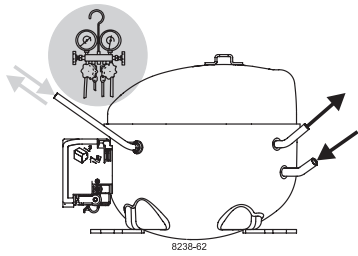
R600a, 220V/60Hz, RSCR, static, VDE

	Evaporating pressure (saturation temperature)				Cooling capacity			COP	EER	Power consumption			ASHRAE LBP	
	pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]			P1	I	ṁ		
[°C]	-23	54	32	32	167,7	573	144,4	1,77	6,04	1,52	94,8	0,46	1,80	
[°F]	-10	130	90	90										
[°C]	-25	55	32	55	125,9	430	108,4	1,39	4,75	1,20	90,6	0,44	1,64	cecomaf LBP
[°F]	-13	131	90	131										
[°C]	-35	40	20	40	94,7	323	81,5	1,44	4,93	1,24	65,6	0,33	1,15	EN12900 LBP
[°F]	-31	104	68	104										
[°C]	-23	49	4,4	49	136,0	465	117,1	1,46	5,00	1,26	92,9	0,45	1,99	ARI540 LBP
[°F]	-10	120	40	120										
[°C]	-23	41	32	32	176,6	603	152,0	1,99	6,80	1,71	88,7	0,43	1,90	AHAM LBP
[°F]	-10	105	90	90										
[°C]	-35	45	32	45	92,1	315	79,3	1,39	4,74	1,19	66,4	0,33	1,09	opt
[°F]	-31	113	90	113										

## Performance tables

R600a, 220V/60Hz, RSCR, static, VDE

	pe		Cooling capacity			COP	EER	P1	I	m	
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]						
[°C / °F]	-35	-31	92,1	315	79,3	1,39	4,74	1,19	66,4	0,33	1,09
cond. pressure	-30	-22	114,7	392	98,7	1,49	5,08	1,28	77,1	0,37	1,36
pc= 45/113	-25	-13	145,0	495	124,8	1,66	5,66	1,43	87,5	0,42	1,73
return gas temp.	-23	-10	157,2	537	135,3	1,73	5,89	1,48	91,1	0,44	1,87
RGT= 32/90	-20	-4	183,7	627	158,1	1,87	6,39	1,61	98,2	0,48	2,19
liquid temp	-15	5	231,4	790	199,1	2,11	7,19	1,81	109,8	0,53	2,76
Tliq= 45/113	-10	14	288,8	986	248,5	2,35	8,02	2,02	123,0	0,59	3,46
[°C / °F]	-35	-31	68,6	234	59,0	1,06	3,61	0,91	64,9	0,31	0,89
cond. pressure	-30	-22	94,9	324	81,7	1,22	4,17	1,05	77,8	0,37	1,24
pc= 55/131	-25	-13	125,9	430	108,4	1,39	4,75	1,20	90,6	0,44	1,64
return gas temp	-23	-10	137,6	470	118,5	1,45	4,95	1,25	95,1	0,46	1,80
RGT= 32/90	-20	-4	162,2	554	139,6	1,56	5,33	1,34	103,9	0,51	2,12
liquid temp	-15	5	204,5	698	176,0	1,73	5,90	1,49	118,4	0,58	2,68
Tliq= 55/131	-10	14	253,4	865	218,1	1,88	6,43	1,62	134,6	0,65	3,33



# K-Series Compressors

## GTK, HKK, HMK, HTK, HXK, HZK



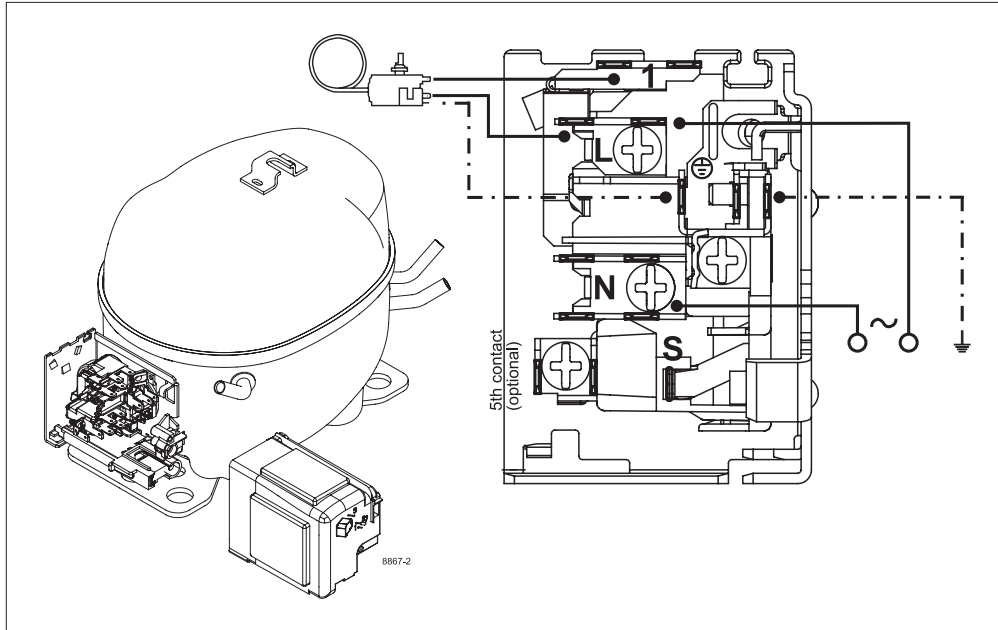
**Service/Repair – R600a**

8545-2



# K-Series Compressors

## GTK, HKK, HMK, HTK, HXK, HZK



### Service/Repair – R600a

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